## Manufacturers of Quality Automation Components for Over 20 Years!





**AUTOMATION COMPONENTS** 

O-Ring Grippers Parallel Grippers Angular Grippers Rotary Actuators Linear Slides Linear Thrusters Feed Escapements





## **Product Index**

## **Parallel Grippers**

	2	law				
	¢,	Model#	Stroke	Α	В	С
		AGP-6-OR	.640"	2.775	2.580	2.580
	Ĵ	AGP-8-OR	1.10"	5.00	5.00	5.00
		AGPM-1	.190″	.945	.768	.630
		AGLP-1, 2	1/4, 1/2"	1.164	1.750	.750
		AGLP-3, 4	3/4, 1"	1.283	3.150	.875
		AGP-187	.16"	1.437	1.00	1.125
		AGP-250	1/4"	1.470	1.500	1.250
Le Mar		AGP-375	3/8"	1.402	2.500	1.500
C C I		AGP-500	1/2 "	1.863	3.187	1.625
ALL		AGPT-500	1/2"	1.840	2.250	1.000
		AGPT-1000	1"	2.340	3.250	1.000
		AGPT-1125	1.125"	3.192	3.125	1.250
		AGW-250	3/4"	1.625	2.890	1.250
	Ċ	AGW-375-1	1"	2.000	4.740	1.500
		AGW-375-2	2"	2.000	5.380	1.500
		AGW-375-4	4″	2.000	7.380	1.500
		AGW-500-1	1-1/2 "	2.625	6.730	2.250
		AGW-500-2	2-1/2 "	2.625	9.230	2.250
-		AGW-500-4	4"	2.625	13.230	2.250
		AGW-625-2	2"	2.750	8.500	2.750
		AGW-625-4	4"	2.750	14.50	2.750
		AGW-625-6	6"	2.750	16.50	2.750
	3-J	law				
		AGP-23	.30"	1.45	2.00	2.00
		AGP-43	.40 "	1.81	2.75	2.75
		AGP-63	.62"	2.56	3.75	3.75
		AGP-83	.88"	3.20	4.72	4.72

## **Angular Grippers**



ç	Z-JAW IOU					
<u></u> →	Model#	Stroke	Per Jaw Grip Force	Α	В	С
Å	AGA-20	180°	30 lbs.	2.64	1.53	1.10
	AGA-30	180°	75 lbs.	3.46	2.20	1.70
∐↓	AGA-40	180°	180 lbs.	4.00	3.00	2.00
	AGA-50	180°	700 lbs.	6.00	4.00	2.75
	AGA-60	180°	820 lbs.	6.00	4.00	3.50



3-J	aw	/ 1	80,	

14 D Laure 1000

-

Г

Model#	Stroke	Per Jaw Grip Force	Α	В	С
AGA-23	180°	30 lbs.	2.7	1.75	1.75
AGA-34	180°	75 lbs.	3.8	2.43	2.43
AGA-43	180°	180 lbs.	4.7	3.00	3.00
AGA-53	180°	700 lbs.	6.0	4.50	4.50



# **Product Index**

## **Rotary Actuators**

	A	Model#	Torque @ 80 psi	Α	В	С
	┝━━━━┥┷	AGR-1	5 in-lbs.	.969	2.250	2.25
•		AGR-2	17 in-lbs.	1.313	3.375	3.375
Contraction of the second seco		AGR-2P				
		AGR-2H				
		AGR-3	50 in-lbs.	1.720	4.622	3.000
		AGR-4	100 in-lbs.	2.125	5.500	3.500
		AGR-5	248 in-lbs.	2.765	8.50	4.625

## **Power Slides**



ç	Model#	Max. Stroke	Α	В	С
4	AGS-4	4" adj.	1.000	See Specs.	3.500
	AGS-5	5" adj.	1.250	See Specs.	4.500
	AGS-6	6" adj.	1.750	See Specs.	5.000

## **Linear Thrusters**



l lolt	Model#	Max. Stroke	Α	В	С
B	AGT-2	4"	0.910	See Specs.	3.212
	AGT-3	6"	1.500	See Specs.	3.375
A   C	AGT-4	8"	2.000	See Specs.	4.250
	AGT-5	12"	2.375	See Specs.	5.500

## **Mini Powered Slides**

	F	Model#	Max. Stroke	А	В	С
		AGMS-1-1	1/2"	1.281	2.31	.860
		AGMS-1-2	1"	1.281	3.31	.860
		AGMS-1-3	1-1/2 "	1.281	4.31	.860
and the second s		AGMS-1-4	2"	1.281	5.31	.860
		AGMS-2-1	1/2"	1.60	2.31	1.06
		AGMS-2-2	1"	1.60	3.31	1.06
		AGMS-2-3	1-1/2 "	1.60	4.31	1.06
		AGMS-2-4	2"	1.60	5.31	1.06

## **Feed Escapements**

	c E	Model#	Stroke	Α	В	С
	AGE-1	1"	1.000	4.18	1.87	
	<u>A</u>	AGE-2	1 1/4"	1.125	5.10	2.25
		AGE-3	1 1/2"	1.370	5.63	2.75

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## **Product Index**

## **Gripper & Rotary Modules**

Multi-Motion Actuators provide linear and rotary motion from one unit. The grip-and-turn motions are independent from one another, making it easy to sequence the two motions. The Multi-Motion Module yields a versatile automation module for part pick and place applications and orientation operations. Internal porting prevents airlines from twisting, snagging, and breaking outside the unit.



Rotary	+	Gripper	=	Part #
AGR-1-90	+	AGP-250	=	AGM-1
AGR-1-180	+	AGP-250	=	AGM-2
AGR-2-90	+	AGP-250	=	AGM-3
AGR-2-180	+	AGP-250	=	AGM-4
AGR-2-90	+	AGP-375	=	AGM-5
AGR-2-180	+	AGP-375	=	AGM-6
AGR-2-90	+	AGP-500	=	AGM-7
AGR-2-180	+	AGP-500	=	AGM-8
AGR-2-90	+	AGW-250	=	AGM-9
AGR-2-180	+	AGW-250	=	AGM-10
AGR-3-90-M	+	AGW-375-1	=	AGM-11
AGR-3-180 -M	+	AGW-375-1	=	AGM-12
AGR-3-90-M	+	AGW-375-2	=	AGM-13
AGR-3-180-M	+	AGW-375-2	=	AGM-14
AGR-3-90-M	+	AGW-375-4	=	AGM-15
AGR-3-180-M	+	AGW-375-4	=	AGM-16

## A total of 80 possible combinations available online

For detailed product specifications and CAD drawings, please visit our website at www.AGI-Automation.com



AGP-OR Series AGPM Series AGLP Series AGP Series AGPT Series AGW Series AGM Series



1



## Innovative tools for automated 'O'-ring and/or seal installation

#### Available in the following sizes:

AGP-6-OR. A six jaw/six ejector, multi-motion unit, that handles up to 3.000" i.d. seals and/or 'O'-rings. This unit has independent spreading and ejector movements.

AGP-8-OR. An eight jaw/eight ejector, multi-motion, thru-hole unit, that handles up to 12.000" i.d. seals and/or 'O'-rings. This unit has the same independent spreading and ejector movements of the AGP-6-OR, but offers both the capacity for larger diameter 'O'-rings as listed and a 1.500" diameter thru-hole for requirements that deal with long shaft installations/assemblies.

Both the AGP-6-OR & the AGP-8-OR are designed to facilitate part ejection and part seating, which may become necessary after 'O'-ring/seal placement.

#### Function:

These tools have two independent pneumatic pistons; the parallel jaws, or spreading jaws, which are double acting, and the ejector jaws, which are single acting. In 'O'-ring installation applications, the air pressure is applied to the first piston which facilitates the spreading jaws' expansion of the 'O'-ring in either a hexagonal or octagonal shape. [An 'O'-ring expanded in this manner offers considerably less deformation during the assembly insertion process.] Once the 'O'-ring is expanded and over the target, air pressure is applied to the second piston. This causes the ejector jaws to push the 'O'-ring away from the spreading jaws, and thus into or onto the assembly.

These 'O'-ring-installing units can be tooled to accommodate all types of rings/seals, ranging from the minute to 12.000" in diameter. The opening stroke of the spreading jaws can also be adjusted via a set-screw to prevent over-expansion. End of stroke sensing is available for both spreading and ejector jaws.

#### **Dimensions:**

AGP-6-OR - 2.500" diameter x 2.700" length.

Spreading jaws - 62 lbs. of force.

Ejector jaws - 80 lbs. of force.

AGP-8-OR - 5.000" diameter x 5.000" length.

Spreading jaws - 200 lbs. of force.

Ejector jaws - 320 lbs. of force.

[Note: Forces given @80 psi.]

#### Two and 3D CAD drawings available on our web site, www.agi-automation.com



## Dual Motion Grippers Pick and Seat



## **Typical Placement Example**



## Detailed product specifications and CAD drawings on following pages.



## **AGP-6-OR Parallel Gripper** 6-Finger Gripper for Placing O-Rings, T-Slot Bearing Series



## **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Spreading jaws and Ejector jaws have independent pistons to provide exact timing of O-ring placement.
- Compact design with long adjustable stroke.
- True parallel jaw motion for easy tooling.
- Available in Metric only.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Sealed Jaws

Stroke: Spread Ejecting	0.6 in. adj. 0.25 in	[15 mm] [6.3 mm]
<b>Gripping Force Per Jav</b> Spreading Jaw: Ejector Jaw:	<b>w @ 80 PSI</b> 62 lbs 80 lbs	<b>[5.5 BAR]</b> [275 N] [355 N]
Time: Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]
<b>Pressure Range:</b> Low/High	30-100 PSI	[2-7 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from co	enter: ±.002	[.06 mm]
Loading Capacity:		
Max Tensile T	<b>Static</b> 60 lbs [260 N]	<b>Dynamic</b> 20 lbs [88 N]
Max Tensile <b>T</b> Max Compressive <b>C</b>	Static 60 lbs [260 N] 60 lbs [260 N]	<b>Dynamic</b> 20 lbs [88 N] 20 lbs [88 N]
Max Tensile <b>T</b> Max Compressive <b>C</b> Max Moment <b>M<sub>X</sub></b>	Static 60 lbs [260 N] 60 lbs [260 N] 100 in/lb [11 Nm]	Dynamic 20 lbs [88 N] 20 lbs [88 N] 25 in/lb [2.7 Nm]
Max Tensile <b>T</b> Max Compressive <b>C</b> Max Moment <b>M<sub>x</sub></b> Max Moment <b>M<sub>y</sub></b>	Static 60 lbs [260 N] 60 lbs [260 N] 100 in/lb [11 Nm] 120 in/lb [13 Nm]	Dynamic 20 lbs [88 N] 20 lbs [88 N] 25 in/lb [2.7 Nm] 30 in/lb [3.3 Nm]
Max Tensile <b>T</b> Max Compressive <b>C</b> Max Moment <b>M<sub>x</sub></b> Max Moment <b>M<sub>y</sub></b> Max Moment <b>M<sub>z</sub></b>	Static 60 lbs [260 N] 60 lbs [260 N] 100 in/lb [11 Nm] 120 in/lb [13 Nm] 100 in/lb [11 Nm]	Dynamic 20 lbs [88 N] 20 lbs [88 N] 25 in/lb [2.7 Nm] 30 in/lb [3.3 Nm] 25 in/lb [2.7 Nm]
Max Tensile <b>T</b> Max Compressive <b>C</b> Max Moment <b>M<sub>X</sub></b> Max Moment <b>M<sub>y</sub></b> Max Moment <b>M<sub>z</sub></b> <b>Material:</b> High Streng aluminum i	Static 60 lbs [260 N] 60 lbs [260 N] 100 in/lb [11 Nm] 120 in/lb [13 Nm] 100 in/lb [11 Nm] gth,Hard Co pronze allo	Dynamic 20 lbs [88 N] 20 lbs [88 N] 25 in/lb [2.7 Nm] 30 in/lb [3.3 Nm] 25 in/lb [2.7 Nm] oated ys, Steel
Max Tensile T Max Compressive C Max Moment M <sub>x</sub> Max Moment M <sub>y</sub> Max Moment M <sub>z</sub> Material: High Streng aluminum i Weight:	Static 60 lbs [260 N] 60 lbs [260 N] 100 in/lb [11 Nm] 120 in/lb [13 Nm] 100 in/lb [11 Nm] gth,Hard Co pronze allo 1.25 lbs	Dynamic 20 lbs [88 N] 20 lbs [88 N] 25 in/lb [2.7 Nm] 30 in/lb [3.3 Nm] 25 in/lb [2.7 Nm] bated ys, Steel [.56 Kg]
Max Tensile T Max Compressive C Max Moment M <sub>x</sub> Max Moment M <sub>y</sub> Max Moment M <sub>z</sub> Material: High Streng aluminum i Weight: Piston Diameter:	Static 60 lbs [260 N] 60 lbs [260 N] 100 in/lb [11 Nm] 120 in/lb [13 Nm] 100 in/lb [11 Nm] gth,Hard Co pronze allo 1.25 lbs 1.00 in	Dynamic 20 lbs [88 N] 20 lbs [88 N] 25 in/lb [2.7 Nm] 30 in/lb [3.3 Nm] 25 in/lb [2.7 Nm] bated ys, Steel [.56 Kg] [25.4 mm]

## HOLDING FORCES CHART



#### **LOADING INFORMATION**



**WARNING!** Do not exceed tooling jaw length. See Chart above. **LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options. SENSOR TYPE\*



\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable.

Sensor Part # SNC06, SNQ06, SPC06, SPQ06



## **AGP-6-OR Parallel Gripper** 6-Finger Gripper for Placing O-Rings, T-Slot Bearing Series



5



## AGP-8-OR Parallel Gripper 8-Finger Gripper for Placing O-Rings, T-Slot Bearing Series



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Spreading jaws and Ejector jaws have independent pistons to provide exact timing of O-ring placement.
- Compact design with long adjustable stroke.
- True parallel jaw motion for easy tooling.
- Hole through center facilitates part seating and ejection.
- Available in Imperial only.

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Sealed Jaws

Stroke: Spread 1 Ejecting 0	.10 in. adj. .55 in	[27.9 mm] [13.9 mm]			
<b>Gripping Force Per Ja</b> Spreading Jaw: Ejector Jaw:	w @ <b>80 PSI</b> 200 lbs 310 lbs	<b>[5.5 BAR]</b> [889 N] [1378 N]			
Time: Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]			
<b>Pressure Range:</b> Low/High	30-100 PSI	[2-7 BAR]			
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]			
Side Play:	± 0.001	[.03 mm]			
Repeatability from c	enter: ±.002	[.06 mm]			
Loading Capacity:					
Max Tensile <b>T</b>	<b>Static</b> 100 lbs [445 N]	Dynamic 30 lbs [130 N]			
Max Compressive C	100 lbs [445 N]	30 lbs [130 N]			
Max Moment $\mathbf{M}_{\mathbf{X}}$	200 in/lb [22 Nm]	50 in/lb [6 Nm]			
Max Moment My	230 in/lb [23 Nm]	60 in/lb [6 Nm]			
Max Moment <b>M<sub>z</sub></b>	200 in/lb [22 Nm]	50 in/lb [6 Nm]			
Material: High Strength, Hard Coated aluminum bronze alloys. Steel					
Weight:	8 lbs	[3.6 Kg]			
January 2009 - PATE	NTED Mad	e in the USA			

## HOLDING FORCES CHART







**WARNING!** Do not exceed tooling jaw length. See Chart above. **LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

 When ordering, please specify:

 Design/Model Number and Options.

 SENSOR TYPE\*



\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable.

Sensor Part # SNC06, SNQ06, SPC06, SPQ06



## AGP-8-OR Parallel Gripper 8-Finger Gripper for Placing O-Rings, T-Slot Bearing Series



7



AGPM-1 Parallel Gripper Miniature T-Slot Bearing Series



#### FEATURES AND BENEFITS

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- AGPM-1 is fully field repairable for cost savings and minimum down time.
- Wedge is guided in the body for precise center repeatability.
- Shielded design for long service life.
- Top porting allows unit to be manifolded, eliminating air fittings.
- Purge port on side of unit to evacuate any contaminates from inside for a clean room environment.
- Available in metric only.

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	0.190 in	[4.8 mm]
Gripping Force @ 80 P Closing: Opening:	<b>SI</b> 9 lbs 9 lbs	<b>[5.5 BAR]</b> [40 N] [40 N]
Time: Close: Open:	0.10 sec 0.10 sec	[0.10 sec] [0.10 sec]
<b>Pressure Range:</b> Low/High	10-100 PSI	[.7-7 BAR]
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from co	enter: ±.002	[.06 mm]
Loading Capacity:		
Max Tensile <b>T</b> Max Compressive <b>C</b>	Static 20 lbs [88 N] 20 lbs [88 N]	<b>Dynamic</b> 7 lbs [31 N] 7 lbs [31 N]
Max Moment <b>M<sub>X</sub></b>	12 in/lb [1 Nm]	4 in/lb [.5 Nm]
Max Moment My	15 in/lb [2 Nm]	5 in/lb [.6 Nm]
Max Moment <b>M<sub>z</sub></b>	12 in/lb [1 Nm]	4 in/lb [.5 Nm]
Material: High Strength, Hard Coated aluminum bronze alloys, Steel		
Weight:	1.7 oz.	[48.1 g]
Piston Diameter:	.437 in	[11 mm]

January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART





WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION





## **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.





# AGPM-1 Parallel Gripper Miniature T-Slot Bearing Series

9





## **AGLP-1** Parallel Gripper

T-Slot Bearing Series, Low Profile



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Rugged rack and pinion synchronizing.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGLP is fully field repairable for cost savings and minimum down time

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	0.25 in	[6.4 mm]
Gripping Force @ 80 P Closing: Opening:	<b>SI [5.5 BAR</b> 10 lbs 10 lbs	] [44 N] [44 N]
Time: Close: Open:	0.12 sec 0.12 sec	[0.12 sec] [0.12 sec]
<b>Pressure Range:</b> Low/High	10-100 PSI	[.7-7 BAR]
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Loading Capacity:		
Max Tensile <b>T</b> Max Compressive <b>C</b>	Static 65 lbs [289 N] 65 lbs	20 lbs [89 N] 20 lbs
	[289 N]	[89 N]
Max Moment <b>M<sub>x</sub></b>	60 in/lb [6 7 Nm]	15 in/lb [1 6 Nm]
Max Moment <b>M<sub>y</sub></b>	60 in/lb	20 in/lb
Max Moment <b>M<sub>z</sub></b>	60 in/lb [6.7 Nm]	15 in/lb [1.6 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight:	2 oz	[56 g]
Piston Diameter:	.625 in	[15.8 mm]

January 2009 - PATENTED Made in the USA

10

## **HOLDING FORCES CHART**





LOADING INFORMATION

WARNING! Do not exceed tooling jaw length. See Chart above. **LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable or quick disc.

Sensor Part # SHN01, SHNQ3, SHP01, SHPQ3

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGLP-1 Parallel Gripper T-Slot Bearing Series, Low Profile



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 11 info@AGI-Automation.com • www.AGI-Automation.com



## **AGLP-2** Parallel Gripper

T-Slot Bearing Series, Low Profile



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Rugged rack and pinion synchronizing.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGLP is fully field repairable for cost savings and minimum down time

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

0.50 in	[12.7 mm]
<b>'SI [5.5 BAR</b>	]
10 lbs	[44 N]
10 lbs	[44 N]
0.12 sec	[0.12 sec]
0.12 sec	[0.12 sec]
10-100 PSI	[.7-7 BAR]
-20°/180°F	[-28°/80°C]
± 0.001	[.03 mm]
Static	Dynamic
65 lbs	20 lbs
[289 N]	[89 N]
65 lbs	20 lbs
[289 N]	[89 N]
60 in/lb	15 in/lb
[6.7 Nm]	[1.6 Nm]
60 in/lb	20 in/lb
[6.7 Nm]	[2.2 Nm]
60 in/lb	15 in/lb
[6.7 Nm]	[1.6 Nm]
	0.50 in <b>SI [5.5 BAR</b> 10 lbs 10 lbs 0.12 sec 0.12 sec 10-100 PSI -20°/180°F ± 0.001 <b>Static</b> 65 lbs [289 N] 65 lbs [289 N] 60 in/lb [6.7 Nm] 60 in/lb [6.7 Nm] 60 in/lb [6.7 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight:	2 oz	[56 g]
Piston Diameter:	.625 in	[15.8 mm]

January 2009 - PATENTED Made in the USA

12

## **HOLDING FORCES CHART**





LOADING INFORMATION

WARNING! Do not exceed tooling jaw length. See Chart above. **LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable or quick disc.

Sensor Part # SHN01, SHNQ3, SHP01, SHPQ3

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGLP-2 Parallel Gripper T-Slot Bearing Series, Low Profile



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594313info@AGI-Automation.com • www.AGI-Automation.com



## **AGLP-3** Parallel Gripper

T-Slot Bearing Series, Low Profile



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Rugged rack and pinion synchronizing.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGLP is fully field repairable for cost savings and minimum down time.

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

0.75 in	[19 mm]
<b>'SI [5.5 BAR</b> 14 lbs 14 lbs	] [62 N] [62 N]
0.12 sec 0.12 sec	[0.12 sec] [0.12 sec]
10-100 PSI	[.7-7 BAR]
-20°/180°F	[-28°/80°C]
± 0.001	[.03 mm]
<i>c.</i> .:	<b>.</b> .
120 lbs [533 N]	40 lbs [177 N]
120 lbs [533 N]	40 lbs [177 N]
75 in/lb [8.5 Nm]	25 in/lb [2.8 Nm]
100 in/lb	35 in/lb
75 in/lb [8.5 Nm]	25 in/lb [2.8 Nm]
	0.75 in <b>SI [5.5 BAR</b> 14 lbs 14 lbs 0.12 sec 0.12 sec 10-100 PSI -20°/180°F ± 0.001 <b>Static</b> 120 lbs [533 N] 120 lbs [533 N] 120 lbs [533 N] 75 in/lb [8.5 Nm] 100 in/lb [11.3 Nm] 75 in/lb [8.5 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight:	5 oz	[142 g]
Piston Diameter:	0.700 in	[17.7 mm]

January 2009 - PATENTED Made in the USA

14

## **HOLDING FORCES CHART**





LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable or quick disc.

Sensor Part # SHN01, SHNQ3, SHP01, SHPQ3

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGLP-3 Parallel Gripper T-Slot Bearing Series, Low Profile





## **AGLP-4** Parallel Gripper

T-Slot Bearing Series, Low Profile



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- Rugged rack and pinion synchronizing.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGLP is fully field repairable for cost savings and minimum down time

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	1.00 in	[25.4 mm]
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>SI [5.5 BAR</b> 14 lbs 14 lbs	<b>]</b> [62 N] [62 N]
Time: Close: Open:	0.12 sec 0.12 sec	[0.12 sec] [0.12 sec]
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-7 BAR]
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Loading Capacity:		
Max Tensile T	Static 120 lbs [533 N]	<b>Dynamic</b> 40 lbs [177 N]
max compressive C	[533 N]	40 IDS [177 N]
Max Moment <b>M<sub>X</sub></b>	75 in/lb [8.5 Nm]	25 in/lb [2.8 Nm]
Max Moment <b>M</b> y	100 in/lb	35 in/lb [3 9 Nm]
Max Moment <b>M<sub>z</sub></b>	75 in/lb [8.5 Nm]	25 in/lb [2.8 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight:	5 oz	[142 g]
Piston Diameter:	0.700 in	[17.7 mm]

January 2009 - PATENTED Made in the USA

16

## **HOLDING FORCES CHART**





LOADING INFORMATION

WARNING! Do not exceed tooling jaw length. See Chart above. **LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable or quick disc.

Sensor Part # SHN01, SHNQ3, SHP01, SHPQ3

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGLP-4 Parallel Gripper T-Slot Bearing Series, Low Profile





# AGP-187 Parallel Gripper Double Guided Wedge



#### FEATURES AND BENEFITS

- Jaws machined from S7 tool steel to prevent jaw breakage.
- Ultra high gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, this allowing for compliance with OSHA regulations.
- Additional side mounting holes and side air ports for optional mounting and porting available.
- Proximity switches are available to monitor open and closed position of the jaws.
- Fully field repairable for cost savings and minimum down time.

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws			
Stroke:	0.16 in	[4 mm]	
Gripping Force @ 80 Closing: Opening:	9 <b>PSI [5.5 bar</b> 15 lbs 16 lbs	<b>]:</b> [66 N] [71 N]	
Time: Close: Open:	0.15 sec 0.15 sec	[0.15 sec] [0.15 sec]	
Pressure Range:	20-120 PSI	[1.3-8 bar]	
Temperature Range	: -20°-180°F	[-28°-80°C]	
Side Play:	± 0.001	[0.03 mm]	
Repeatability from	tenter: ±.002	[0.06 mm]	
Loading Capacity:			
		-	
Max Tensile <b>T</b>	<b>Static</b> 50 lbs [222 N]	Dynamic 7 lbs [31 N]	
Max Tensile <b>T</b> Max Compressive <b>C</b>	Static 50 lbs [222 N] 75 lbs [333 N]	<b>Dynamic</b> 7 lbs [31 N] 12 lbs [53 N]	
Max Tensile <b>T</b> Max Compressive <b>C</b> Max Moment <b>Mx</b>	Static 50 lbs [222 N] 75 lbs [333 N] 30 in/lb [3.4 Nm]	Dynamic 7 lbs [31 N] 12 lbs [53 N] 5 in/lb [0.6 Nm]	
Max Tensile <b>T</b> Max Compressive <b>C</b> Max Moment <b>Mx</b> Max Moment <b>My</b>	Static 50 lbs [222 N] 75 lbs [333 N] 30 in/lb [3.4 Nm] 30 in/lb	Dynamic 7 lbs [31 N] 12 lbs [53 N] 5 in/lb [0.6 Nm] 5 in/lb	
Max Tensile <b>T</b> Max Compressive <b>C</b> Max Moment <b>Mx</b> Max Moment <b>My</b> Max Moment <b>Mz</b>	Static           50 lbs           [222 N]           75 lbs           [333 N]           30 in/lb           [3.4 Nm]	Dynamic 7 lbs [31 N] 12 lbs [53 N] 5 in/lb [0.6 Nm] 5 in/lb [0.6 Nm] 5 in/lb [0.6 Nm]	
Max Tensile T Max Compressive C Max Moment <b>Mx</b> Max Moment <b>My</b> Max Moment <b>Mz</b> <b>Material:</b>	Static           50 lbs           [222 N]           75 lbs           [333 N]           30 in/lb           [3.4 Nm]           bin flagh           Streng           Coated alu           bronze all	Dynamic 7 lbs [31 N] 12 lbs [53 N] 5 in/lb [0.6 Nm] 5 in/lb [0.6 Nm] 5 in/lb [0.6 Nm] ogth, Hard uminum oys, Steel	
Max Tensile T Max Compressive C Max Moment Mx Max Moment My Max Moment Mz Material: Weight:	Static           50 lbs           [222 N]           75 lbs           [333 N]           30 in/lb           [3.4 Nm]           30 in/lb           [3.4 Nm]           30 in/lb           [3.4 Nm]           High Strent           Coated alu           bronze all           3 oz.	Dynamic 7 lbs [31 N] 12 lbs [53 N] 5 in/lb [0.6 Nm] 5 in/lb [0.6 Nm] 0.6 Nm] gth, Hard uminum oys, Steel [85 g]	

## HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

## LOADING INFORMATION



LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**



January 2009 - PATENTED Made in the USA

with 2 meter cable or quick disc.

Sensor Part # SNC04, SNQ04, SPC04, SPQ04



## AGP-187 Parallel Gripper Double Guided Wedge





# AGP-250 Parallel Gripper Double Guided Wedge



#### FEATURES AND BENEFITS

- Jaws machined from S7 tool steel to prevent jaw breakage.
- Ultra high gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, this allowing for compliance with OSHA regulations.
- Additional side mounting holes and side air ports for optional mounting and porting available.
- Proximity switches are available to monitor open and closed position of the jaws.
- Fully field repairable for cost savings and minimum down time.

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws			
Stroke:	0.25 in	[6.3 mm]	
Gripping Force @ 80 Closing: Opening:	<b>PSI [5.5 bar</b> 20 lbs 22 lbs	<b>]:</b> [89 N] [97 N]	
Time: Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]	
Pressure Range:	30-120 PSI	[2-8 bar]	
Temperature Range	: -20°-180°F	[-28°-80°C]	
Side Play:	± 0.001	[0.03 mm]	
Repeatability from o	tenter: ±.002	[0.06 mm]	
Loading Capacity:			
Max Tensile <b>T</b>	<b>Static</b> 100 lbs [444 N]	Dynamic 15 lbs [66 7 N]	
Max Tensile T Max Compressive C	<b>Static</b> 100 lbs [444 N] 150 lbs [667 N]	<b>Dynamic</b> 15 lbs [66.7 N] 25 lbs [111 N]	
Max Tensile <b>T</b> Max Compressive <b>C</b> Max Moment <b>Mx</b>	Static 100 lbs [444 N] 150 lbs [667 N] 90 in/lb [10 Nm]	Dynamic 15 lbs [66.7 N] 25 lbs [111 N] 15 in/lb [1.7 Nm]	
Max Tensile <b>T</b> Max Compressive <b>C</b> Max Moment <b>Mx</b> Max Moment <b>My</b>	Static 100 lbs [444 N] 150 lbs [667 N] 90 in/lb [10 Nm] 90 in/lb [10 Nm]	Dynamic 15 lbs [66.7 N] 25 lbs [111 N] 15 in/lb [1.7 Nm] 15 in/lb [1.7 Nm]	
Max Tensile T Max Compressive C Max Moment Mx Max Moment My Max Moment Mz	Static 100 lbs [444 N] 150 lbs [667 N] 90 in/lb [10 Nm] 90 in/lb [10 Nm] 90 in/lb [10 Nm]	Dynamic 15 lbs [66.7 N] 25 lbs [111 N] 15 in/lb [1.7 Nm] 15 in/lb [1.7 Nm] 15 in/lb [1.7 Nm]	
Max Tensile T Max Compressive C Max Moment Mx Max Moment My Max Moment Mz Material:	Static 100 lbs [444 N] 150 lbs [667 N] 90 in/lb [10 Nm] 90 in/lb [10 Nm] 90 in/lb [10 Nm] High Stren Coated alu bronze allo	Dynamic 15 lbs [66.7 N] 25 lbs [111 N] 15 in/lb [1.7 Nm] 15 in/lb [1.7 Nm] 15 in/lb [1.7 Nm] ogth, Hard uminum oys, Steel	
Max Tensile T Max Compressive C Max Moment Mx Max Moment My Max Moment Mz Material: Weight:	Static 100 lbs [444 N] 150 lbs [667 N] 90 in/lb [10 Nm] 90 in/lb [10 Nm] 90 in/lb [10 Nm] High Stren Coated alu bronze allo 4 oz.	Dynamic 15 lbs [66.7 N] 25 lbs [111 N] 15 in/lb [1.7 Nm] 15 in/lb [1.7 Nm] 15 in/lb [1.7 Nm] ngth, Hard uminum oys, Steel [113 g]	

January 2009 - PATENTED Made in the USA

## HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

## LOADING INFORMATION



LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**



\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable or quick disc.

Sensor Part # SNC04, SNQ04, SPC04, SPQ04

20 American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGP-250 Parallel Gripper Double Guided Wedge





# AGP-375 Parallel Gripper Double Guided Wedge



## FEATURES AND BENEFITS

- Ultra high gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, this allowing for compliance with OSHA regulations.
- Additional side mounting holes and side air ports for optional mounting and porting available.
- Proximity switches are available to monitor open and closed position of the jaws.
- Fully field repairable for cost savings and minimum down time.

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws			
Stroke:	0.375 in	[9.5 mm]	
Gripping Force @ 80 Closing: Opening:	<b>PSI [5.5 bar</b> 20 lbs 22 lbs	<b>]:</b> [89 N] [97 N]	
Time: Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]	
Pressure Range:	30-120 PSI	[2-8 bar]	
Temperature Range	: -20°-180°F	[-28°-80°C]	
Side Play:	± 0.001	[0.03 mm]	
Repeatability from o	center:		
	±.002	[0.06 mm]	
Loading Capacity:			
May Tancila T	Static	Dynamic	
IVIAX TENSILE I	200 IDS [889 N]	25 IDS [111 N]	
Max Compressive C	400 lbs	25 lbs	
	[1780 N]	[111 N]	
Max Moment <b>Mx</b>	150 in/lb [17 Nm]	25 in/lb [2.8 Nm]	
Max Moment My	150 in/lb	25 in/lb	
Max Mamant Ma	[17 Nm]	[2.8 Nm]	
	[17 Nm]	[2.8 Nm]	
Material:	High Strength, Hard Coated aluminum bronze alloys, Steel		
Weight:	7 oz.	[198 g]	
		-	
Piston Diameter:	1.00 in	[25.4 mm]	

## HOLDING FORCES CHART



## LOADING INFORMATION



sensors on "Sensors Accessories" page.

**SENSOR TYPE\*** 

WARNING! Do not exceed tooling jaw length. See Chart above.

## **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable or quick disc.

Sensor Part # SNC04, SPC04

January 2009 - PATENTED Made in the USA

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 22 info@AGI-Automation.com • www.AGI-Automation.com



## AGP-375 Parallel Gripper Double Guided Wedge



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594323info@AGI-Automation.com • www.AGI-Automation.com



# AGP-500 Parallel Gripper Double Guided Wedge



#### FEATURES AND BENEFITS

- Ultra high gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Totally sealed unit with air purge:
  - (i) can be slightly pressurized to prevent debris or coolant from entering. (ii) a vacuum can be applied to evacuate any contaminants from inside the unit in a clean room environment.
- Units are permanently lubricated for non-lube air operation, this allowing for compliance with OSHA regulations.
  - Additional side mounting holes & air ports for optional mounting/porting are available.
- Proximity switches are available to monitor open/closed position of the jaws.
- Fully field repairable for cost savings and minimum down time.

## SPECIFICATIONS

Synchronized Jaws		
Stroke:	0.50 in	[12.7 mm]
Gripping Force @ 80 Closing: Opening:	<b>) PSI [5.5 ba</b> ı 37 lbs 40 lbs	r <b>]:</b> [164 N] [178 N]
<b>Time:</b> Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]
Pressure Range:	30-120 PSI	[2-8 bar]
Temperature Range	: -20°-180°F	[-28°-80°C]
Side Play:	± 0.001	[0.03 mm]
Repeatability from	center: ±.002	[0.06 mm]
Loading Capacity:		
Max Tensile T	Static 400 lbs [1780 N]	<b>Dynamic</b> 50 lbs [222 N]
	[3336 N]	[222 N]
Max Moment <b>Mx</b>	300 in/lb [34 Nm]	50 in/lb [5.6 Nm]
Max Moment <b>My</b>	300 in/lb [34 Nm]	50 in/lb [5.6 Nm]
Max Moment <b>Mz</b>	300 in/lb [34 Nm]	50 in/lb [5.6 Nm]
Material:	High Strength, Hard Coated aluminum bronze alloys, Steel	
Weight:	11 oz.	[311 g]
Piston Diameter:	1.25 in	[31.75 mm]

January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

## LOADING INFORMATION



LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**



\* NOTE: Proximity sensors are 4 mm dia., 12-30 VDC, 50 mA and comes with 2 meter cable or quick disc.

Sensor Part # SNC04, SPC04



## AGP-500 Parallel Gripper Double Guided Wedge



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594325info@AGI-Automation.com• www.AGI-Automation.com



AGPT-500 Parallel Gripper T-Slot Bearing Series



## FEATURES AND BENEFITS

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Proximity switches are available to monitor open and closed position of the jaws.
- AGPT is fully field repairable for cost savings and minimum down time.
- Linkage is guided in the body for precise center repeatabitity.

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

0.50 in	[12.7 mm]
<b>w @ 80 PSI [</b> 10 PSI 12 PSI	[ <b>5.5 BAR]</b> [44 N] [53 N]
0.12 sec 0.12 sec	[0.12 sec] [0.12 sec]
10-120 PSI	[.7-8 BAR]
-20°/180°F	[-28°/80°C]
± 0.001	[.03 mm]
± 0.002	[.06 mm]
Ctatia	Dumonsia
50 lbs	15 lbs [66.7 N]
50 lbs [222 N]	15 lbs [66.7 N]
50 in/lb	12 in/lb
60 in/lb	15 in/lb
50 in/lb [5.6 Nm]	12 in/lb [1.3 Nm]
	0.50 in <b>v</b> @ <b>80 PSI</b>   10 PSI 12 PSI 0.12 sec 0.12 sec 10-120 PSI -20°/180°F ± 0.001 ± 0.002 <b>Static</b> 50 lbs [222 N] 50 lbs [222 N] 50 in/lb [5.6 Nm] 60 in/lb [6.7 Nm] 50 in/lb [5.6 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight:	5 oz	[142 g]
Piston Diameter:	0.625 in	[15.8 mm]

January 2009 - PATENTED Made in the USA

26

## HOLDING FORCES CHART



## LOADING INFORMATION



LOOK! More Technical specifications for

sensors on "Sensors Accessories" page.

WARNING! Do not exceed tooling jaw length. See Chart above.

**HOW TO ORDER** 

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNC04, SPC04

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGPT-500 Parallel Gripper T-Slot Bearing Series





# AGPT-1000 Parallel Gripper

**T-Slot Bearing Series** 



## **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Proximity switches are available to monitor open and closed position of the jaws.
- AGPT is fully field repairable for cost savings and minimum down time.
- Linkage is guided in the body for precise center repeatabitity.

## **SPECIFICATIONS**

Weight:

**Piston Diameter:** 

Design: Parallel, Double Acting, Synchronized Jaws		
Stroke:	1.0 in	[25.4 mm]
<b>Gripping Force Per Jav</b> Closing: Opening:	<b>v @ 80 PSI  </b> 15 PSI 17 PSI	[ <b>5.5 BAR]</b> [67 N] [75 N]
Time: Close: Open:	0.20 sec 0.20 sec	[0.20 sec] [0.20 sec]
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.001	[.03 mm]
Loading Capacity:		
Max Tensile <b>T</b>	Static 60 lbs [266 N]	Dynamic 20 lbs [88.9 N]
Max Compressive C	60 lbs [266 N]	20 lbs [88.9 N]
Max Moment <b>M<sub>X</sub></b>	100 in/lb [11 3 Nm]	25 in/lb [2 8 Nm]
Max Moment <b>M<sub>y</sub></b>	120 in/lb	30 in/lb
Max Moment <b>M<sub>z</sub></b>	100 in/lb [11.3 Nm]	25 in/lb [2.8 Nm]
Material: High Strength,Hard Coated aluminum bronze allovs, Steel		

8 oz

January 2009 - PATENTED Made in the USA

0.75 in

[226 g]

[19 mm]

## HOLDING FORCES CHART



## LOADING INFORMATION



WARNING! Do not exceed tooling jaw length. See Chart above. **LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNC04, SPC04

28 American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943



## AGPT-1000 Parallel Gripper T-Slot Bearing Series





# AGPT-1125 Parallel Gripper T-Slot Bearing Series



## FEATURES AND BENEFITS

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Proximity switches are available to monitor open and closed position of the jaws.
- AGPT is fully field repairable for cost savings and minimum down time.
- Linkage is guided in the body for precise center repeatabitity.

## **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws		
Stroke:	1.125 in	[28.6 mm]
<b>Gripping Force Per Ja</b> Closing: Opening:	w @ <b>80 PSI  </b> 30 PSI 27 PSI	[ <b>5.5 BAR]</b> [133 N] [120 N]
Time: Close: Open:	0.20 sec 0.20 sec	[0.20 sec] [0.20 sec]
Pressure Range: Low/High	10-120 PSI	[.7-8 BAR]
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.001	[.03 mm]
Loading Capacity:	Static	Dynamic
Max Tensile <b>T</b>	100 lbs	30 lbs [133 N]
Max Compressive C	100 lbs [444 N]	30 lbs [133 N]
Max Moment $\mathbf{M}_{\mathbf{X}}$	200 in/lb [22.6 Nm]	25 in/lb [5.6 Nm]
Max Moment <b>M</b> y	250 in/lb [28 Nm]	30 in/lb [6.7Nm]
Max Moment <b>M<sub>z</sub></b>	200 in/lb [22.6 Nm]	25 in/lb [5.6 Nm]

Material: High Strength, Hard Coated aluminum bronze alloys, Steel

Weight:	1 lb.	[.5 kg]
Piston Diameter:	1.00 in	[25.4 mm]

January 2009 - PATENTED Made in the USA

## HOLDING FORCES CHART







WARNING! Do not exceed tooling jaw length. See Chart above.

LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNC04, SPC04

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGPT-1125 Parallel Gripper T-Slot Bearing Series





## AGW-250 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



## FEATURES AND BENEFITS

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

## **SPECIFICATIONS**

**Piston Diameter:** 

Design: Parallel, Double Acting, Synchronized Jaws		
Stroke:	.75 in	[19 mm]
Thrust Force @ 80 PSI Closing: Opening: Time:	<b>[5.5 BAR]</b> 20 lbs 26 lbs	[89 N] [115 N]
Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR]
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:	Ctatic	Dunamia
Max Tensile <b>T</b>	50 lbs [230 N]	10 lbs [44.5 N]
Max Compressive <b>C</b>	50 lbs [230 N]	10 lbs [44.5 N]
Max Moment <b>M<sub>X</sub></b>	100 in/lb [11.3 Nm]	20 in/lb [2.3 Nm]
Max Moment My	150 in/lb [17 Nm]	30 in/lb [3.4Nm]
Max Moment <b>M<sub>z</sub></b>	100 in/lb [11.3 Nm]	20 in/lb [2.3 Nm]
Material: High Strength, Hard Coated aluminum bronze alloys, Steel		
Weight:	11 oz	[311 q]

.500 in x 4 [12.7 mm]

January 2009 - PATENTED Made in the USA

## HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

LOADING INFORMATION



LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

## **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



cable.

Sensor Part # SNQ04, SNC04, SPC04, SPQ04

32 American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com


# AGW-250 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





## AGW-375-1 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	1 in	[25.4 mm]
<b>Gripping Force @ 80 F</b> Closing: Opening:	<b>SI Per Jaw</b> 36 lbs 38 lbs	[ <b>5.5 BAR]</b> [160 N] [170 N]
<b>Time:</b> Close: Open:	0.3 sec 0.3 sec	[0.3 sec] [0.3 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:	- · · ·	
Max Tensile <b>T</b>	Static 100 lbs [445 N]	20 lbs
Max Compressive <b>C</b>	100 lbs [445 N]	20 lbs [89 N]
Max Moment <b>M<sub>x</sub></b>	175 in/lb [18.7 Nm]	35 in/lb [4 Nm]
Max Moment <b>M<sub>y</sub></b>	250 in/lb	50 in/lb
Max Moment <b>M<sub>z</sub></b>	[28 NM] 175 in/lb [19.7 Nm]	[5.6NM] 35 in/lb [4 Nm]
Material: High Strength,Hard Coated aluminum bronze alloys, Steel		

Weight:	1.3 lbs	[6 kg]
Piston Diameter:	.625 in x	4 [15.8 mm]
January 2009 - PATE	NTED Ma	de in the USA

#### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC04, SPC04, SPQ04



## AGW-375-1 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 35 info@AGI-Automation.com • www.AGI-Automation.com



## AGW-375-2 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	2 in	[50.8 mm]
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>'SI Per Jaw</b>   36 lbs 38 lbs	[ <b>5.5 BAR]</b> [160 N] [170 N]
Time: Close: Open:	0.3 sec 0.3 sec	[0.3 sec] [0.3 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:	<i>c.</i>	<b>.</b> .
Max Tensile <b>T</b>	5tatic 100 lbs [445 N]	20 lbs [89 N]
Max Compressive C	100 lbs [445 N]	20 lbs [89 N]
Max Moment $\mathbf{M}_{\mathbf{X}}$	175 in/lb [19 5 Nm]	35 in/lb [4 Nm]
Max Moment <b>M<sub>y</sub></b>	250 in/lb	50 in/lb
Max Moment <b>M<sub>z</sub></b>	[28 N/I] 175 in/lb [19.5 Nm]	[5.60011] 35 in/lb [4 Nm]
Material: High Strength, Hard Coated aluminum bronze alloys, Steel		

HOLDING	FORCES	<b>CHART</b>



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



<sup>5</sup> NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meters cable.

Sensor Part # SNQ04, SNC04, SPC04, SPQ04

January 2009 - PATENTED Made in the USA

2 lbs

[9 kg]

.625 in x 4 [15.8 mm]

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com

Weight:

**Piston Diameter:** 



## AGW-375-2 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 **37** info@AGI-Automation.com • www.AGI-Automation.com



## AGW-375-4 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

**Piston Diameter:** 

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	4 in	[101.6 mm]
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>SI Per Jaw</b>   36 lbs 38 lbs	[ <b>5.5 BAR]</b> [160 N] [170 N]
Time: Close: Open:	0.6 sec 0.6 sec	[0.6 sec] [0.6 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:		
Max Tensile <b>T</b>	Static 100 lbs [445 N]	Dynamic 20 lbs [89 N]
Max Compressive <b>C</b>	100 lbs [445 N]	20 lbs [89 N]
Max Moment $\mathbf{M}_{\mathbf{X}}$	175 in/lb [19.5 Nm]	35 in/lb [4 Nm]
Max Moment <b>M<sub>y</sub></b>	250 in/lb	50 in/lb
Max Moment <b>M<sub>z</sub></b>	[28 N/I] 175 in/lb [19.5 Nm]	[5.60011] 35 in/lb [4 Nm]
Material: High Strength, Hard Coated aluminum bronze alloys, Steel		
Weight:	3.2 lbs	[1.5 kg]

.625 in x 4 [15.8 mm]

January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



Sensor Part # SNQ04, SNC04, SPC04, SPQ04

**38** American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com

## AGW-375-4 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous







## AGW-500-1 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

**Piston Diameter:** 

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	1.5 in	[38.1 mm]
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>SI Per Jaw</b>   84 lbs 86 lbs	[ <b>5.5 BAR]</b> [373 N] [383 N]
Time: Close: Open:	0.3 sec 0.3 sec	[0.3 sec] [0.3 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR]
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:		
Max Tensile <b>T</b>	Static 500 lbs [2220 N]	Dynamic 50 lbs [222 N]
Max Compressive <b>C</b>	500 lbs [2220 N]	50 lbs [222 N]
Max Moment $\mathbf{M}_{\mathbf{X}}$	500 in/lb [56 5 Nm]	50 in/lb [5 6 Nm]
Max Moment <b>M<sub>y</sub></b>	750 in/lb	75 in/lb
Max Moment <b>M<sub>z</sub></b>	500 in/lb 56.5 Nm]	50 in/lb [5.6 Nm]
Material: High Strength, Hard Coated aluminum bronze alloys, Steel		
Weight:	3 lbs	[1.4 kg]

.875 in x 4 [22.3 mm]

January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



Sensor Part # SNQ04, SNC04, SPC04, SPQ04

40 American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGW-500-1 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





## AGW-500-2 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

**Piston Diameter:** 

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	2.5 in	[63.5 mm]
Gripping Force @ 80 P Closing: Opening:	<b>SI Per Jaw</b>   84 lbs 86 lbs	[ <b>5.5 BAR]</b> [373 N] [383 N]
Time: Close: Open:	0.3 sec 0.3 sec	[0.3 sec] [0.3 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:		
Max Tensile <b>T</b>	Static 500 lbs	Dynamic 50 lbs
Max Compressive <b>C</b>	500 lbs [2220 N]	50 lbs [222 N]
Max Moment <b>M<sub>X</sub></b>	500 in/lb [56.5 Nm]	50 in/lb [5.6 Nm]
Max Moment <b>M<sub>y</sub></b>	750 in/lb	75 in/lb
Max Moment <b>M<sub>z</sub></b>	500 in/lb [56.5 Nm]	50 in/lb [5.6 Nm]
Material: High Strength, Hard Coated aluminum bronze alloys, Steel		
Weight:	4 lbs	[1.8 kg]

.875 in x 4 [22.3 mm]

January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 mete cable.

Sensor Part # SNQ04, SNC04, SPC04, SPQ04

**42** American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGW-500-2 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





### AGW-500-4 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	4 in	[101.6 mm]
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>SI Per Jaw  </b> 84 lbs 86 lbs	[ <b>5.5 BAR]</b> [373 N] [383 N]
Time: Close: Open:	0.5 sec 0.5 sec	[0.5 sec] [0.5 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:	Ctotio	Demonste
Max Tensile <b>T</b>	500 lbs	50 lbs 5222 Nl
Max Compressive <b>C</b>	500 lbs [2220 N]	50 lbs [222 N]
Max Moment <b>M<sub>X</sub></b>	500 in/lb [56.5 Nm]	50 in/lb [5.6 Nm]
Max Moment <b>M<sub>y</sub></b>	750 in/lb	75 in/lb
Max Moment <b>M<sub>z</sub></b>	500 in/lb [56.5 Nm]	50 in/lb [5.6 Nm]
Material: High Strength, Hard Coated aluminum bronze alloys, Steel		

FORCES	CHART
IONCES	CHAN



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



cable.

Sensor Part # SNQ04, SNC04, SPC04, SPQ04

.875 in x 4 [22.3 mm]

[2.7 kg]

6 lbs

January 2009 - PATENTED Made in the USA

Weight:

**Piston Diameter:** 



## AGW-500-4 Parallel Gripper

Wide-Body, Synchronous/Non-Synchronous





## AGW-625-2 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Pistons seals are quad ring type for long service life.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	2 in	[50.8 mm]
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>'SI Per Jaw  </b> 130 lbs 132 lbs	[ <b>5.5 BAR]</b> [578 N] [587 N]
Time: Close: Open:	0.3 sec 0.3 sec	[0.3 sec] [0.3 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:	<b>C</b> • • •	<b>.</b> .
Max Tensile <b>T</b> Max Compressive <b>C</b>	1300 lbs [5700 N] 1300 lbs	150 lbs [667 N] 150 lbs
	[5700 N]	[667 N]
Max Moment <b>M<sub>X</sub></b>	1100 in/lb [124 Nm]	120 in/lb [13.5 Nm]
Max Moment <b>M</b> y	1500 in/lb	130 in/lb
Max Moment <b>M<sub>z</sub></b>	1100 in/lb [124 Nm]	120 in/lb [13.5 Nm]
Material: High Strength, Hard Coated aluminum bronze alloys, Steel		

Neight:	6.3 lbs	[2.9 kg]
Piston Diameter:	1.625 in	[41.3 mm]
anuary 2009 - PATENTED Made in the USA		

46

#### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 mete cable.

Sensor Part # SNQ04, SNC04, SPC04, SPQ04



## AGW-625-2 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





## AGW-625-4 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	4 in	[101.6 mm]
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>'SI Per Jaw</b>   130 lbs 132 lbs	[ <b>5.5 BAR]</b> [578 N] [587 N]
Time: Close: Open:	0.3 sec 0.3 sec	[0.3 sec] [0.3 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:	<b>.</b>	
Max Tensile <b>T</b> Max Compressive <b>C</b>	Static 1300 lbs [5700 N] 1300 lbs [5700 N]	<b>Dynamic</b> 150 lbs [667 N] 150 lbs [667 N]
Max Moment <b>M<sub>x</sub></b>	1100 in/lb	120 in/lb
Max Moment <b>M</b> y	[124 Nm] 1500 in/lb [170 Nm]	[13.5 Nm] 130 in/lb [14.7Nm]
Max Moment <b>M<sub>z</sub></b>	1100 in/lb [124 Nm]	120 in/lb [13.5 Nm]
Material: High Strength, Hard Coated aluminum bronze alloys, Steel		

Weight:	8 lbs	[3.6 kg]			
Piston Diameter:	1.625 in	[41.3 mm]			
January 2009 - PATENTED Made in the USA					

48

#### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

## LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC04, SPC04, SPQ04



## AGW-625-4 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 49 info@AGI-Automation.com • www.AGI-Automation.com



## AGW-625-6 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous

#### **FEATURES AND BENEFITS**

- Ultra high gripping force to weight ratio due to four opposing independent pistons that direct power to the jaws.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Large jaw support shafts are guided through the full width of the main body.
- Proximity switches are available to monitor open and closed position of the jaws.
- The AGW Series is fully field repairable for cost savings and minimum down time.
- Non-synchronous versions allow the gripper's jaws to comply to the part's centerline versus the gripper's centerline.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws

Stroke:	6 in	[152.4 mm]
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>'SI Per Jaw</b>   130 lbs 132 lbs	[ <b>5.5 BAR]</b> [578 N] [587 N]
Time: Close: Open:	0.3 sec 0.3 sec	[0.3 sec] [0.3 sec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:	Ctatia	Dumanaia
Max Tensile <b>T</b>	1300 lbs	150 lbs
Max Compressive <b>C</b>	1300 lbs [5700 N]	150 lbs [667 N]
Max Moment <b>M<sub>X</sub></b>	1100 in/lb [124 Nm]	120 in/lb [13.5 Nm]
Max Moment <b>M</b> y	1500 in/lb	130 in/lb
Max Moment <b>M<sub>z</sub></b>	1100 in/lb [124 Nm]	120 in/lb [13.5 Nm]
Material: High Streng aluminum	gth,Hard Co bronze allo	oated lys, Steel

Weight:	9.7 lbs	[4.4 kg]
Piston Diameter:	1.625 in	[41.3 mm]
January 2009 - PATEN	ITED Mad	le in the USA

50

#### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



NOTE: Proximity 4mm dia., 5-24 VDC, 22 mA and comes with 2 mete cable.

Sensor Part # SNQ04, SNC04, SPC04, SPQ04



## AGW-625-6 Parallel Gripper Wide-Body, Synchronous/Non-Synchronous





## AGP-23 Three Jaw Parallel Gripper

**T-Slot Bearing Series** 



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGP is fully field repairable for cost savings and minimum down time.
- Multiple mounting surfaces on jaw for easy tooling.
- Optional stripper plate ensures part preload in location upon release.

#### **SPECIFICATIONS**

Design: Parallel, Dou Synchronized	ble Acting, Jaws	
Stroke:	.30 in	[7.6mm]
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>SI [5.5 BAR</b> 29 lbs 26 lbs	] [129 N] [115 N]
Time: Close: Open:	0.22 sec 0.22 sec	[0.22 sec] [0.22 sec]
<b>Pressure Range:</b> Low/High	30-120 PSI	[2-8 BAR]
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:	<b>c</b> :	<b>.</b> .
Max Tensile <b>T</b>	Static 300 lbs [1300 N]	<b>Dynamic</b> 100 lbs [444 N]
Max Compressive <b>C</b>	300 lbs [1300 N]	100 lbs [444 N]
Max Moment <b>M<sub>X</sub></b>	250 in/lb	75 in/lb
Max Moment <b>M<sub>y</sub></b>	250 in/lb	75 in/lb
Max Moment <b>M<sub>z</sub></b>	[2.8 NM] 150 in/lb [17 Nm]	[8.5 Nm] 75 in/lb [8.5 Nm]
Material: High Streng aluminum i	gth,Hard Co pronze allo	oated ys, Steel
Weight:	9 oz	[255 g]

HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SHN02, SHNQ4, SHP02, SHPQ4

January 2009 - PATENTED Made in the USA

1.25 in

[32 mm]

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com

**Piston Diameter:** 



## AGP-23 Three Jaw Parallel Gripper T-Slot Bearing Series





## AGP-43 Three Jaw Parallel Gripper

**T-Slot Bearing Series** 



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGP is fully field repairable for cost savings and minimum down time.
- Multiple mounting surfaces on jaw for easy tooling.
- Optional stripper plate ensures part preload in location upon release.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws				
Stroke:	.40 in	[10.2 mm]		
<b>Gripping Force @ 80 P</b> Closing: Opening:	<b>SI [5.5 BAR</b> 80 lbs 86 lbs	] [355 N] [382 N]		
Time: Close: Open:	0.22 sec 0.22 sec	[0.22 sec] [0.22 sec]		
<b>Pressure Range:</b> Low/High	30-120 PSI	[2-8 BAR]		
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]		
Side Play:	± 0.001	[.03 mm]		
Repeatability from Center:	± 0.002	[.06 mm]		
Loading Capacity:	Static	Dynamic		
Max Tensile <b>T</b>	760 lbs	270 lbs [1200 N]		
Max Compressive C	760 lbs [3380 N]	270 lbs [1200 N]		
Max Moment <b>M<sub>X</sub></b>	760 in/lb [85.8 Nm]	270 in/lb [30.5 Nm]		
Max Moment <b>M<sub>y</sub></b>	760 in/lb	270 in/lb		
Max Moment <b>M<sub>z</sub></b>	[85.8 Nm] 300 in/lb [34 Nm]	[30.5 km] 100 in/lb [11.2 Nm]		
Material: High Streng aluminum B	gth,Hard Co pronze allo	oated ys, Steel		

HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION





#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SHN02, SHNQ4, SHP02, SHPQ4

January 2009 - PATENTED Made in the USA

1.0 lbs

2.0 in.

[.5 kg]

[50.8 mm]

Weight:

54

**Piston Diameter:** 

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGP-43 Three Jaw Parallel Gripper T-Slot Bearing Series





## **AGP-63** Three Jaw Parallel Gripper

**T-Slot Bearing Series** 



#### FEATURES AND BENEFITS

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGP is fully field repairable for cost savings and minimum down time.
- Multiple mounting surfaces on jaw for easy tooling.
- Optional stripper plate ensures part preload in location upon release.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws				
Stroke:	.62 in	[15.7 mm]		
Gripping Force @ 80 P Closing: Opening:	<b>SI [5.5 BAR</b> 200 lbs 194 lbs	] [889 N] [862 N]		
Time: Close: Open:	0.22 sec 0.22 sec	[0.22 sec] [0.22 sec]		
<b>Pressure Range:</b> Low/High	30-120 PSI	[2-8 BAR]		
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]		
Side Play:	± 0.001	[.03 mm]		
Repeatability from Center:	± 0.002	[.06 mm]		
Loading Capacity:	Charles .	Demonia		
Max Tensile <b>T</b>	1250 lbs	400 lbs		
Max Compressive <b>C</b>	1250 lbs [5560 N]	400 lbs [1780 N]		
Max Moment <b>M<sub>X</sub></b>	1000 in/lb [112 Nm]	400 in/lb [45 Nm]		
Max Moment <b>M</b> y	1000 in/lb [112 Nm]	400 in/lb [45 Nm]		
Max Moment <b>M<sub>z</sub></b>	1000 in/lb [112 Nm]	300 in/lb [33.9 Nm]		
Material: High Streng	gth,Hard Co pronze allo	oated vs. Steel		

Weight:	2.3 lbs	[1 kg]
Piston Diameter:	2.75 in	[69.8 mm]

January 2009 - PATENTED Made in the USA

56

#### HOLDING FORCES CHART



#### LOADING INFORMATION



WARNING! Do not exceed tooling jaw length. See Chart above.

LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SHN02, SHNQ4, SHP02, SHPQ4

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGP-63 Three Jaw Parallel Gripper T-Slot Bearing Series





## AGP-83 Three Jaw Parallel Gripper

**T-Slot Bearing Series** 



#### **FEATURES AND BENEFITS**

- Jaws are T-Slot bearing supported to prevent jaw breakage and offer superior load bearing performance.
- High gripping force to weight ratio.
- Compact design with long stroke.
- True parallel jaw motion for easy tooling.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulations.
- Hall effect sensors are available to monitor open and closed position of the jaws.
- AGP is fully field repairable for cost savings and minimum down time.
- Multiple mounting surfaces on jaw for easy tooling.
- Optional stripper plate ensures part preload in location upon release.

#### **SPECIFICATIONS**

Design: Parallel, Double Acting, Synchronized Jaws .88 in [22.3 mm] Stroke: Gripping Force @ 80 PSI [5.5 BAR] [1245 N] Closing: 280 lbs 285 lbs [1267 N] Opening: Time: Close: 0.22 sec [0.22 sec] 0.22 sec [0.22 sec] Open: **Pressure Range:** 30-120 PSI [2-8 BAR] Low/High **Temperature Range:** -20°/180°F [-28°/80°C] Low/High Side Play: ± 0.001 [.03 mm] Repeatability from Center: ± 0.002 [.06 mm] Loading Capacity: Dynamic Static Max Tensile T 2100 lbs 760 lbs [9300 N] [3380 N] Max Compressive C 2100 lbs 760 lbs [9300 N] [3380 N] 2100 in/lb 760 in/lb Max Moment M<sub>x</sub> [237 Nm] [85.8 Nm] Max Moment M<sub>v</sub> 2100 in/lb 760 in/lb [237 Nm] [85.8 Nm] Max Moment M<sub>7</sub> 1600 in/lb 550 in/lb [180 Nm] [62.1 Nm] Material: High Strength, Hard Coated aluminum bronze alloys, Steel

### HOLDING FORCES CHART



## 



WARNING! Do not exceed tooling jaw length. See Chart above. **LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SHN02, SHNQ4, SHP02, SHPQ4

January 2009 - PATENTED Made in the USA

6.0 lbs

3.5 in

[2.7 kg]

[89 mm]

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com

Weight:

**Piston Diameter:** 



## AGP-83 Three Jaw Parallel Gripper T-Slot Bearing Series



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 59 info@AGI-Automation.com • www.AGI-Automation.com



## AGM Gripper & Rotary Modules Rotary Manifold, Ultra Low Profile, Zero Backlash Units



#### **ADVANCED FEATURES AND BENEFITS**

- Internal Porting of Motion Module thru a rotary manifold.
- This prevents airlines from twisting, rubbing and sagging outside the unit.
- The rotary manifold connects the gripper and rotary actuator.
- This yields a versitile automation module system for assembly.

#### **PRODUCT DETAILS:**

Multi-Motion Actuators provide linear and rotary motion from one unit. The grip-and-turn motions are independent from one another, making it easy to sequence the two motions. The Multi Motion Module yields a versatile automation module for part pick and place applications and orientation operations. Internal porting prevents airlines from twisting, snagging, and breaking outside the unit.

Rotary	+	Gripper	=	Part #
AGR-1-90	+	AGP-250	=	AGM-1
AGR-1-180	+	AGP-250	=	AGM-2
AGR-2-90	+	AGP-250	=	AGM-3
AGR-2-180	+	AGP-250	=	AGM-4
AGR-2-90	+	AGP-375	=	AGM-5
AGR-2-180	+	AGP-375	=	AGM-6
AGR-2-90	+	AGP-500	=	AGM-7
AGR-2-180	+	AGP-500	=	AGM-8
AGR-2-90	+	AGW-250	=	AGM-9
AGR-2-180	+	AGW-250	=	AGM-10
AGR-3-90-M	+	AGW-375-1	=	AGM-11
AGR-3-180 -M	+	AGW-375-1	=	AGM-12
AGR-3-90-M	+	AGW-375-2	=	AGM-13
AGR-3-180-M	+	AGW-375-2	=	AGM-14
AGR-3-90-M	+	AGW-375-4	=	AGM-15
AGR-3-180-M	+	AGW-375-4	=	AGM-16

#### **MODULE COMBINATIONS:**

#### A total of 80 possible combinations available online

For detailed product specifications and CAD drawings, please visit our website at www.AGI-Automation.com





AGA Series



1



#### **FEATURES AND BENEFITS**

AGA-10 Angular Gripper Double Guided, Low Profile

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### **SPECIFICATIONS**

Design: Angular

Stroke: 0-180° adj

Gripping	Force	@	80	PSI	[5.5 BAR]	
ci ippilig		~	~~		[old b/ dd]	

Closing: Opening:	20 lbs 22 lb	[88 N] [97 N]
<b>Time:</b> Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:		
Max Tensile <b>T</b>	Static 22 lbs	Dynamic 14 lbs
Max Compressive C	22 lbs [100 N]	14 lbs [65 N]
Max Moment <b>M<sub>X</sub></b>	26 in/lb [3 Nm]	9 in/lb [1 Nm]
Max Moment <b>M<sub>y</sub></b>	26 in/lb	9 in/lb
Max Moment <b>M<sub>z</sub></b>	[3 Nm] 26 in/lb [3 Nm]	[ 1 Nm] 9 in/lb [1 Nm]
Material: High Streng	gth,Hard Co	bated

	aluminum	bronze	alloys, Steel	
Weight <sup>.</sup>		XX oz	[XX a]	

weight:	XX OZ	[XX g]	
Piston Diameter:	0.5 in	[13 mm]	

January 2009 - PATENTED Made in the USA



HOLDING FORCES CHART

WARNING! Do not exceed tooling jaw length. See Chart above.

#### **LOADING INFORMATION**





#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



Sensor Part # SNQ04, SNC02, SPC02, SPQ04

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com

## AGA-10 Angular Gripper Double Guided, Low Profile





3



# AGA-20 Angular Gripper Double Guided, Low Profile



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### SPECIFICATIONS

Design: Angular

Stroke: 0-180° adj

Grinning	Force	@ 80	PSI	[5 5 BAR	1
Gripping	rorce	S 00	1 31	[J.J DAN	

Closing: Opening:	52 lbs 55 lb	[231 N] [245 N]	
Time: Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]	
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Repeatability from Center:	± 0.002	[.06 mm]	
Loading Capacity:			
Max Tensile <b>T</b>	<b>Static</b> 50 lbs [222 N]	Dynamic 20 lbs [89 N]	
Max Compressive C	50 lbs [222 N]	20 lbs [89 N]	
Max Moment <b>M<sub>X</sub></b>	60 in/lb [6 8 Nm]	20 in/lb [2 3 Nm]	
Max Moment <b>M<sub>y</sub></b>	120 in/lb	40 in/lb	
Max Moment <b>M<sub>z</sub></b>	60 in/lb [6.8 Nm]	20 in/lb [2.3 Nm]	
Material: High Strength, Hard Coated aluminum bronze alloys, Steel			

Weight:	7 oz	[198 g]
Piston Diameter:	0.787 in	[20 mm]

January 2009 - PATENTED Made in the USA



HOLDING FORCES CHART

WARNING! Do not exceed tooling jaw length. See Chart above.

LOADING INFORMATION



LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGA-20 Angular Gripper Double Guided, Low Profile



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



# AGA-30 Angular Gripper Double Guided, Low Profile



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.

HOLDING FORCES CHART

- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### SPECIFICATIONS

Design: Angular

Stroke: 0-180° adj

#### Gripping Force @ 80 PSI [5.5 BAR]

Closing: Opening:	75 lbs 62 lbs	[333 N] [275 N]
<b>Time:</b> Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Repeatability from Center:	± 0.002	[.06 mm]
Loading Capacity:		
Max Tensile <b>T</b>	Static 60 lbs [266 N]	Dynamic 30 lbs [130 N]
Max Compressive <b>C</b>	60 lbs [266 N]	30 lbs [130 N]
Max Moment <b>M<sub>X</sub></b>	90 in/lb [10 Nm]	30 in/lb [3.4 Nm]
Max Moment <b>M<sub>y</sub></b>	140 in/lb	35 in/lb
Max Moment <b>M<sub>z</sub></b>	90 in/lb [10 Nm]	30 in/lb [3.4 Nm]
Material: High Streng aluminum l	gth,Hard Co pronze allo	oated ys, Steel

		<i>.</i>
Weight:	1.5 lbs	[.7 kg]
Piston Diameter:	1.125 in	[28.5 mm]

\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

January 2009 - PATENTED Made in the USA

Sensor Part # SNQ04, SNC02, SPC02, SPQ04

#### LOADING INFORMATION

🗻 Mz 👞



WARNING! Do not exceed tooling jaw length. See Chart above.

LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**





## AGA-30 Angular Gripper Double Guided, Low Profile



7



AGA-40 Angular Gripper Double Guided, Low Profile

#### **FEATURES AND BENEFITS**

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### **SPECIFICATIONS**

Design: Angular

Stroke: 0-180° adj

#### Gripping Force @ 80 PSI [5.5 BAR]

Closing: Opening:	180 lbs 168 lbs	[800 N] [747 N]	
<b>Time:</b> Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]	
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Repeatability from Center:	± 0.002	[.06 mm]	
Loading Capacity:			
Max Tensile <b>T</b>	Static 90 lbs [400 N]	<b>Dynamic</b> 40 lbs [177 N]	
Max Compressive <b>C</b>	90 lbs [400 N]	40 lbs [177 N]	
Max Moment <b>M<sub>X</sub></b>	150 in/lb [17 Nm]	430 in/lb [4.5 Nm]	
Max Moment <b>M<sub>y</sub></b>	180 in/lb	45 in/lb	
Max Moment <b>M<sub>z</sub></b>	150 in/lb [17 Nm]	40 in/lb [4.5 Nm]	
Material: High Strength,Hard Coated aluminum bronze alloys, Steel			

Weight:	2.25 lbs	[1 kg]
Piston Diameter:	1.5 in	[38 mm]

January 2009 - PATENTED Made in the USA



HOLDING FORCES CHART

WARNING! Do not exceed tooling jaw length. See Chart above.

#### **LOADING INFORMATION**



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com
### AGA-40 Angular Gripper Double Guided, Low Profile





9



# AGA-50 Angular Gripper Double Guided, Low Profile



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.

HOLDING FORCES CHART

4.0 Tooling Length (in) WARNING! Do not exceed tooling jaw length.

- 2 DEGREES PAST PARALLEL Gripping Force as a Functions of Opening Angle

-2°= 720 lbs. 0 = 280 lbs.

45°= 70 lbs.

90°= 40 lbs.

- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.

Maximum Tooling Length

7.0 8.0

 The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### SPECIFICATIONS

Design: Angular

Stroke: 0-180° adj

Grinning	Force	@ 80	PSI	[5 5	RAR1	
Gripping	rorce	S 00	1 31	LJ.J	ניואט	

Closing: Opening:	720 lbs 685 lbs	[3200 N] [3050 N]		
Time: Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]		
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]		
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]		
Side Play:	± 0.001	[.03 mm]		
Repeatability from Center:	± 0.002	[.06 mm]		
Loading Capacity:				
Max Tensile <b>T</b>	Static 1200 lbs [5330 N]	<b>Dynamic</b> 400 lbs [1780 N]		
Max Compressive <b>C</b>	1200 lbs [5330 N]	400 lbs [1780 N]		
Max Moment <b>M<sub>X</sub></b>	930 in/lb [105 Nm]	310 in/lb [35 Nm]		
Max Moment <b>M<sub>y</sub></b>	880 in/lb	276 in/lb		
Max Moment <b>M<sub>z</sub></b>	880 in/lb [99.5 Nm]	276 in/lb [31.2 Nm]		
Material: High Strength, Hard Coated aluminum bronze alloys, Steel				

Neight:	5.5 lbs	[2.3 kg]	

January 2009 - PATENTED Made in the USA

2.25 in

[57.2 mm]

\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04

#### LOADING INFORMATION



LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

720

610

400

1.97 3.0

See Chart above.

Force (lbs.)

Gripping 240



**Piston Diameter:** 



### AGA-50 Angular Gripper Double Guided, Low Profile





# AGA-60 Angular Gripper Double Guided, Low Profile



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### SPECIFICATIONS

Design: Angular

Stroke: 0-180° adj

Culture line of		0	00	DCL	IC C	DAD1	
Gripping	Force	Q	80	221	[2.2	BAK	

Closing: Opening:	820 lbs 691 lbs	[3600 N] [3070 N]		
Time: Close: Open:	0.5 sec 0.5 sec	[0.5 sec] [0.5 sec]		
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]		
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]		
Side Play:	± 0.001	[.03 mm]		
Repeatability from Center:	± 0.002	[.06 mm]		
Loading Capacity:				
Max Tensile <b>T</b>	Static 1200 lbs [5330 N]	<b>Dynamic</b> 400 lbs [1780 N]		
Max Compressive <b>C</b>	1200 lbs [5330 N]	400 lbs [1780 N]		
Max Moment <b>M<sub>x</sub></b>	930 in/lb	310 in/lb		
Max Moment <b>M<sub>y</sub></b>	880 in/lb	276 in/lb		
Max Moment <b>M<sub>z</sub></b>	880 in/lb [99.5 Nm]	276 in/lb [31.2 Nm]		
Material: High Strength, Hard Coated aluminum bronze alloys, Steel				

Weight:	6 lbs	[2.7 kg]
Piston Diameter:	3.0 in	[76 mm]

January 2009 - PATENTED Made in the USA

12



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04

### AGA-60 Angular Gripper Double Guided, Low Profile









#### FEATURES AND BENEFITS

AGA-23 Angular Gripper 180° Three Jaw

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long, adjustable stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### SPECIFICATIONS

Design: 3-Jaw Angular

Stroke: 0-180° adjustable

Gripping Force @ 80 PSI [5.5 BAK	Gripping	Force	@ 80	PSI	[5.5]	BAR
----------------------------------	----------	-------	------	-----	-------	-----

Closing: Opening:	17 lbs 20 lb	[75 N] [89 N]		
<b>Time:</b> Close: Open:	0.2 sec 0.2 sec	[0.2 sec] [0.2 sec]		
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]		
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]		
Side Play:	± 0.001	[.03 mm]		
Repeatability from Center:	± 0.002	[.06 mm]		
Loading Capacity:				
Max Tensile <b>T</b>	Static 50 lbs [222 N]	Dynamic 20 lbs [89 N]		
Max Compressive <b>C</b>	50 lbs [222 N]	20 lbs [89 N]		
Max Moment <b>M<sub>X</sub></b>	60 in/lb	20 in/lb		
Max Moment <b>M<sub>y</sub></b>	120 in/lb	40 in/lb		
Max Moment <b>M<sub>z</sub></b>	[13.6 Nm] 60 in/lb [6.8 Nm]	[4.50(ff)] 20 in/lb [2.3 Nm]		
Material: High Strength,Hard Coated aluminum bronze alloys, Steel				

Weight:	1.0 lb	[0.45 kg]
Piston Diameter:	0.787 in	[20 mm]

January 2009 - PATENTED Made in the USA

#### HOLDING FORCES CHART

## 80 PS LBS Max Tooling Length FINGER LENGTH

WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04



### AGA-23 Angular Gripper 180° Three Jaw







#### **FEATURES AND BENEFITS**

AGA-33 Angular Gripper 180° Three Jaw

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long, adjustable stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### **SPECIFICATIONS**

Design: 3-Jaw Angular

Stroke: 0-180° adjustable

Gripping	Force	@ 80	) PSI	[5.5	BAR1
Gripping	I OICC	6 00		2.2.2	

26 lbs 22 lbs	[115 N] [97 N]
0.3 sec 0.3 sec	[0.3 sec] [0.3 sec]
10-120 PSI	[.7-8 BAR]
-20°/180°F	[-28°/80°C]
± 0.001	[.03 mm]
± 0.002	[.06 mm]
<b>Static</b> 60 lbs [266 N]	<b>Dynamic</b> 30 lbs [130 N]
60 lbs [266 N]	30 lbs [130 N]
90 in/lb [10 Nm]	30 in/lb [3 4 Nm]
140 in/lb	35 in/lb
90 in/lb [10 Nm]	30 in/lb [3.4 Nm]
gth,Hard Co	bated
	26 lbs 22 lbs 0.3 sec 0.3 sec 10-120 PSI -20°/180°F ± 0.001 ± 0.002 Static 60 lbs [266 N] 60 lbs [266 N] 90 in/lb [10 Nm] 140 in/lb [15.8 Nm] 90 in/lb [10 Nm] sth,Hard Co

aluminum bronze alloys, Steel

Weight:	2 lbs	[1 kg]
Piston Diameter:	1.125 in	[28.5 mm]

January 2009 - PATENTED Made in the USA

16

#### HOLDING FORCES CHART





#### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04



### AGA-33 Angular Gripper 180° Three Jaw





# AGA-43 Angular Gripper



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long, adjustable stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### **SPECIFICATIONS**

Design: 3-Jaw Angular

Stroke: 0-180° adjustable

#### Gripping Force @ 80 PSI [5.5 BAR]

Closing: Opening:	60 lbs 55 lbs	[266 N] [244 N]		
<b>Time:</b> Close: Open:	0.4 sec 0.4 sec	[0.4 sec] [0.4 sec]		
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]		
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]		
Side Play:	± 0.001	[.03 mm]		
Repeatability from Center:	± 0.002	[.06 mm]		
Loading Capacity:				
Max Tensile <b>T</b>	<b>Static</b> 90 lbs [400 N]	<b>Dynamic</b> 40 lbs [177 N]		
Max Compressive <b>C</b>	90 lbs [400 N]	40 lbs [177 N]		
Max Moment <b>M<sub>X</sub></b>	150 in/lb [17 Nm]	430 in/lb		
Max Moment <b>M<sub>y</sub></b>	180 in/lb	45 in/lb		
Max Moment <b>M<sub>z</sub></b>	150 in/lb [17 Nm]	40 in/lb [4.5 Nm]		
Material: High Strength,Hard Coated aluminum bronze alloys, Steel				

. . ..

weight:	3.5 IDS	[1.6 KG]
Piston Diameter:	1.5 in	[38 mm]

January 2009 - PATENTED Made in the USA



HOLDING FORCES CHART

WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION





#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04



### AGA-43 Angular Gripper 180° Three Jaw





# AGA-53 Angular Gripper 180° Three Jaw



#### FEATURES AND BENEFITS

- Grippers provide up to 180° of angular jaw travel allowing the jaws to completely retract from the work area eliminating another required axis of travel.
- High gripping force to weight ratio.
- Compact design with long, adjustable stroke.
- Jaw rotations can be adjusted from 0-90° to allow the gripper to be custom fit to each application.
- Units are permanently lubricated for non-lube air operation, allowing for compliance with OSHA regulation.
- Proximity sensors are available to monitor open and closed position of the jaws.
- AGA is fully field repairable for cost savings and minimum down time.
- The gripper body has two mounting surfaces with dowel pin holes to provide accurate mounting in a variety of positions.

#### SPECIFICATIONS

Design: 3-Jaw Angular

Stroke: 0-180° adjustable

	Gripping	Force	@ 80	PSI	[5.5	BAR]	
--	----------	-------	------	-----	------	------	--

Closing: Opening:	200 lbs 170 lbs	[888 N] [758 N]		
Time: Close: Open:	0.4 sec 0.4 sec	[0.4 sec] [0.4 sec]		
<b>Pressure Range:</b> Low/High	10-120 PSI	[.7-8 BAR]		
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]		
Side Play:	± 0.001	[.03 mm]		
Repeatability from Center:	± 0.002	[.06 mm]		
Loading Capacity:				
Max Tensile <b>T</b>	Static 1200 lbs [5330 N]	<b>Dynamic</b> 400 lbs [1780 N]		
Max Compressive <b>C</b>	1200 lbs [5330 N]	400 lbs [1780 N]		
Max Moment <b>M<sub>X</sub></b>	930 in/lb [105 Nm]	310 in/lb [35 Nm]		
Max Moment <b>M<sub>y</sub></b>	880 in/lb	276 in/lb		
Max Moment <b>M<sub>z</sub></b>	[99.5 Nm] 880 in/lb [99.5 Nm]	276 in/lb [31.2 Nm]		
Material: High Strength, Hard Coated				

aluminum bronze alloys, Steel

Weight:	8 lbs	[3.6 kg]
Piston Diameter:	2.25 in	[57.2 mm]

January 2009 - PATENTED Made in the USA

20

#### HOLDING FORCES CHART



WARNING! Do not exceed tooling jaw length. See Chart above.

#### LOADING INFORMATION



LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect 4mm dia., 5-24 VDC, 22 mA and comes with 2 meter cable.

Sensor Part # SNQ04, SNC02, SPC02, SPQ04



### AGA-53 Angular Gripper 180° Three Jaw



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594321info@Agi-Automation.com• www.Agi-Automation.com



## Notes





## **AGR-1** Rotary Actuator

Low Profile, Zero Backlash



#### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

#### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

<b>Rotation Range:</b>	0°-180° (Adj. +/- 5°)		
Payload:	1 lb central to axis o rotation [.44 Kg]		
<b>Torque:</b> @80 psi [5.5 BAR]	5 in/lb	[.56 Nm]	
<b>Bearing Load:</b> Dynamic Static	198 lbs 385 lbs	[880 N] [1620 N]	
<b>Rotation Time:</b>	No load	.1 second	
<b>Pressure Range:</b> Low/High	30-120 PSI	[2-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]	
Backlash:	Zero		
Accuracy:	.001 conce perpendic of rotation	entric and ular to axis n	
Material: High Strength,Hard Coated Aluminum Alloys, Steel			
Weight:	7 oz	[198 g]	

January 2009 - PATENTED Made in the USA

[12.7 mm]

Piston Diameter: (2x) .5 in

#### LOADING CAPACITY

#### LOADING INFORMATION

	Static	Dynamic	
Max Tensile T	50 lbs	12 lbs	Ť
	[222 N]	[53 N]	
Max Compressive C	250 lbs	50 lbs	Мху
·	[1110 N]	[222 N]	c 🔪
Max Moment M <sub>x</sub>	100 in/lb	25 in/lb	Mz
	[11.3 Nm]	[2.8 Nm]	Y
Max Moment M <sub>y</sub>	100 in/lb [11.3 Nm]	25 in/lb [2.8 Nm]	$\bigcirc \bigcirc$

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

#### SENSOR OPTIONS



Sensor Part # SPC05, SPQ05, SNC05, SNQ05



### AGR-1 Rotary Actuator Low Profile, Zero Backlash



3



## **AGR-2** Rotary Actuator

Low Profile, Zero Backlash



#### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

#### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

Rotation Range:	0°-180° (Adj. +/- 5°)		
Payload:	3 lbs central to axis o rotation [1.4 Kg]		
<b>Torque:</b> @80 psi [5.5 BAR]	17 in/lb	[1.9 Nm]	
<b>Bearing Load:</b> Dynamic Static	198 lbs 385 lbs	[880 N] [1620 N]	
<b>Rotation Time:</b>	No load	.2 second	
<b>Pressure Range:</b> Low/High	30-120 PSI	[2-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]	
Backlash:	Zero		
Accuracy:	.001 conce perpendic of rotation	entric and ular to axis n	
Material: High Strength, Hard Coated Aluminum Alloys, Steel			
Weight:	1.2 lb	[1.2 kg]	

weight			1.2 10	[1.2 kg]
Piston	Diameter: (	(2x)	.75 in	[19 mm]

January 2009 - PATENTED Made in the USA

#### LOADING CAPACITY

#### LOADING INFORMATION



**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.

#### SENSOR OPTIONS



Sensor Part # SPC05, SPQ05, SNC05, SNQ05



### AGR-2 Rotary Actuator Low Profile, Zero Backlash



5



# AGR-2P/AGR-2H Rotary Actuator Mid Position and External Shock Options





#### **SPECIFICATIONS**

\_ . . . \_ .

Flange Hard Stop			
Rotation Range:	0°-180° (A	dj. +/- 5°)	
Payload:	3 lbs centr rotation [1	al to axis of I.4 Kg]	
<b>Torque:</b> @80 psi [5.5 BAR]	17 in/lb	[1.9 Nm]	
<b>Bearing Load:</b> Dynamic Static	198 lbs 385 lbs	[880 N] [1620 N]	
Rotation Time: No load	.2 Sec	[.2 sec]	
<b>Pressure Range:</b> Low/High	30-120 PSI	[2-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]	
Backlash:	Zero		
Accuracy:	.001 conce perpendic of rotation	entric and ular to axis n	
Material: High Strength,Hard Coated Aluminum Alloys, Steel			
Weight:	1.2 lb	[.5 kg]	
Piston Diameter:	(2x) .75 in	[1.9 mm]	
January 2009 - PATENTED Made in the USA			

#### THREE POSITION STOP

The three-position stop option is available on the AGR-2. It provides an extra stop at 90 degrees between 0 and 180 degree of rotation. The mid stop cylinder is single acting, so a three way / two-position valve is required to actuate it. The rotary will need its own four way / two-position valve.

#### SEQUENCING

The rotary actuator ports A and B will only control clockwise and counter clockwise rotation. Port C will control the mid position stop. With no air pressure on port C the 180 degree rotary will stop at 90 degree. With air pressure on port C the rotary will travel the full 180 degree.

**CAUTION:** Rotary actuator must be in the full clockwise position before removing pressure from port C.

#### EXTERNAL SHOCK OPTION

Double the payload of the AGR-2 with the external shock option. Two shocks decelerate the load and allow higher payloads and fast cycle times.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



Sensor Part # SPC05, SPQ05, SNC05, SNQ05



# AGR-2P/AGR-2H Rotary Actuator Mid Position and External Shock Options



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com

7





#### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

#### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

Rotation Range:	0°-180° (A	dj. +/- 5°)	
Payload:	8 lbs centr rotation [3	al to axis of 3.6 Kg]	
<b>Torque:</b> @80 psi [5.5 BAR]	50 in/lb	[5.6 Nm]	
<b>Bearing Load:</b> Dynamic Static	360 lbs 940 lbs	[1600 N] [4180 N]	
Rotation Time:	No load	.35 second	
<b>Pressure Range:</b> Low/High	30-120 PSI	[2-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]	
Backlash:	Zero		
Accuracy:	.001 conce perpendic of rotation	entric and ular to axis n	
Material: High Strength,Hard Coated Aluminum Alloys, Steel			
Weight:	3.0 lb	[1.4 kg]	
Piston Diameter: (2x)	) 1.0 in	[25.4 mm]	
January 2009 - PATENTED Made in the USA			

#### LOADING INFORMATION



WARNING! Do not exceed tooling jaw length.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



Sensor Part # SPC05, SPQ05, SNC05, SNQ05





American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com

9













#### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

#### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

Rotation Range:	0°-180° (Adj. +/- 5°)	
Payload:	15 lbs central to axis of rotation [6.8 Kg]	
<b>Torque:</b> @80 psi [5.5 BAR]	100 in/lb	[11.3 Nm]
<b>Bearing Load:</b> Dynamic Static	1390 lbs 2150 lbs	[6180 N] [9560 N]
Rotation Time:	No load	.40 second
<b>Pressure Range:</b> Low/High	30-120 PSI	[2-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Backlash:	Zero	
Accuracy:	.001 concentric and perpendicular to axis of rotation	
Material: High Strength,Hard Coated Aluminum Alloys, Steel		
Weight:	5.0 lb	[2.3 kg]
Piston Diameter: (2x) 1.25 in [32 mm]		
January 2009 - PATENTED Made in the USA		

#### LOADING INFORMATION



WARNING! Do not exceed tooling jaw length.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



Sensor Part # SPC05, SPQ05, SNC05, SNQ05















## **AGR-5** Rotary Actuator

Low Profile, Zero Backlash



#### **FEATURES AND BENEFITS**

- Built in adjustable hardstops on output flange stops against a dowel pin imbedded in the body to prevent pinion breakage, and give accurate specific rotation requirements.
- Two large bearings, one on either side of the pinion, provides for steady output flange with high loading capacity.
- Ultra high torque to weight ratio for faster cycle times.
- Compact body design to fit into tight space applications.
- Units are permanently lubricated for non-lube air operation, allowing compliance with OSHA regulations.
- All rotary units have zero backlash at either end of rotation, this keeps the output flange against the hard stop.
- Built in adjustable flow controls allow for maximum cycle times and smooth deceleration.
- Proximity switches are available to monitor end of rotation.
- The AGR unit is fully repairable for cost savings and minimum down time.

#### **SPECIFICATIONS**

Design: Rack and Pinion with Flange Hard Stop

Rotation Range:	0°-180° (Adj. +/- 5°)	
Payload:	30 lbs central to axis of rotation [13.6 Kg]	
<b>Torque:</b> @80 psi [5.5 BAR]	248 in/lb	[28 Nm]
<b>Bearing Load:</b> Dynamic Static	1495 lbs 2260 lbs	[6650 N] [10050 N]
Rotation Time:	No load	.40 second
<b>Pressure Range:</b> Low/High	30-120 PSI	[2-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]
Backlash:	Zero	
Accuracy:	.001 concentric and perpendicular to axis of rotation	
Material: High Strength,Hard Coated Aluminum Alloys, Steel		
Weight:	8.5 lb	[3.9 kg]
Piston Diameter: (2x)	1.625 in	[41.3 mm]
January 2009 - PATENTED Made in the USA		

#### LOADING INFORMATION



WARNING! Do not exceed tooling jaw length.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



Sensor Part # SPC05, SPQ05, SNC05, SNQ05



### AGR-5 Rotary Actuator Low Profile, Zero Backlash













AGMS Series AGS Series AGT Series



1



## AGMS-1-1 Mini Powered Slide

Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder T-slot slide

Stroke:	.5 in adj	[12.7 mm]
Thrust Force @ 80 PS Extended: Retract:	<b>I [5.5 BAR]</b> 15 lbs 13 lbs	[66.7 N] [57.8 N]
Recommended Speed:	2-12 in/sec [0.53m/se	ec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/150°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Maximum Payload:	3 lbs	[1.3 kg]
Material: High Strength, Aluminum Alloys, Bronze		
Weight:	2.5 oz	[70.1 g]
Piston Diameter:	.50 in	[12.7 mm]
January 2009 - PATENTED Made in the USA		

#### **MAXIMUM FORCES & MOMENTS**



1x	Max Tensile T Max Compressive C	50 lbs [222 N] 50 lbs [222 N]	20 lbs [89 N] 20 lbs [89 N]
Y	Max Moment M <sub>x</sub> Max Moment M <sub>y</sub> Max Moment M <sub>z</sub>	25 in/lb [2.8 Nm] 30 in/lb [3.4 Nm] 30 in/lb [3.4 Nm]	15 in/lb [1.7Nm] 15 in/lb [1.7Nm] 15 in/lb [1.7Nm]

Ctatic

Dynamic

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.





### AGMS-1-1 Mini Powered Slide Built-In Air Cylinder



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



# AGMS-1-2 Mini Powered Slide

Built-In Air Cylinder



#### FEATURES AND BENEFITS

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

4

Design: Built-in air cylinder T-slot slide

Stroke:	1 inch	[25.4 mm]
Thrust Force @ 80 PS Extended: Retract:	<b>I [5.5 BAR]</b> 15 lbs 13 lbs	[66.7 N] [57.8 N]
Recommended Speed:	2-12 in/sec [0.53m/se	ec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/150°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Maximum Payload:	7 lbs	[3.2 kg]
Material: High Strength, Aluminum Alloys, Bronze		
Weight:	3.2 oz	[90 g]
Piston Diameter:	.50 in	[12.7 mm]
January 2009 - PATENTED Made in the USA		

#### MAXIMUM FORCES & MOMENTS



		Juan	Dynamic
	Max Tensile T	75 lbs	32 lbs
		[333 N]	[142 N]
	Max Compressive C	75 lbs	32 lbs
lx		[333 N]	[142 N]
Y	Max Moment M <sub>x</sub>	60 in/lb	30 in/lb
	X	[6.7 Nm]	[3.4 Nm]
	Max Moment M <sub>v</sub>	60 in/lb	30 in/lb
	y	[6.7 Nm]	[3.4 Nm]
	Max Moment M <sub>7</sub>	60 in/lb	30 in/lb
	-	[6.7 Nm]	[3.4 Nm]

Ctatic

Dynamic

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.




## AGMS-1-2 Mini Powered Slide Built-In Air Cylinder



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



# AGMS-1-3 Mini Powered Slide

Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

6

Design: Built-in air cylinder T-slot slide

Stroke:	1.5 in	[38.1 mm]	
Thrust Force @ 80 PS Extended: Retract:	<b>I [5.5 BAR]</b> 15 lbs 13 lbs	[66.7 N] [57.8 N]	
Recommended Speed:	2-12 in/sec [0.53m/se	ec]	
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/150°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Maximum Payload:	12 lbs	[5.4 kg]	
Material: High Strength, Aluminum Alloys, Bronze			
Weight:	4 oz	[113 g]	
Piston Diameter:	.50 in	[12.7 mm]	
January 2009 - PATENTED Made in the USA			

## MAXIMUM FORCES & MOMENTS



	Juan	Dynamic
Max Tensile T	100 lbs	42 lbs
	[444 N]	[186 N]
Max Compressive C	100 lbs	42 lbs
	[444 N]	[186 N]
Max Moment M <sub>x</sub>	80 in/lb	40 in/lb
X	[9 Nm]	[4.5 Nm]
Max Moment M <sub>v</sub>	80 in/lb	40 in/lb
у	[9 Nm]	[4.5 Nm]
Max Moment M <sub>7</sub>	80 in/lb	40 in/lb
2	[9 Nm]	[4.5 Nm]

Ctatic

Dynamic

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.





## AGMS-1-3 Mini Powered Slide Built-In Air Cylinder



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



# **AGMS-1-4** Mini Powered Slide

**Built-In Air Cylinder** 



#### FEATURES AND BENEFITS

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder T-slot slide

Stroke:	2.0 in	[50.8 mm]	
Thrust Force @ 80 PS Extended: Retract:	<b>I [5.5 BAR]</b> 15 lbs 13 lbs	[66.7 N] [57.8 N]	
Recommended Speed:	2-12 in/sec [0.53m/se	ec]	
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/150°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Maximum Payload:	18 lbs	[81.6 kg]	
Material: High Streng Bronze	gth, Alumir	num Alloys,	
Weight:	5 oz	[142 g]	
Piston Diameter:	.50 in	[12.7 mm]	
January 2009 - PATENTED Made in the USA			



#### **MAXIMUM FORCES & MOMENTS**

		Static	Dynamic
	Max Tensile T	130 lbs	55 lbs
		[578 N]	[244 N]
	Max Compressive C	130 lbs	55 lbs
C		[578 N]	[244 N]
1	Max Moment M <sub>x</sub>	110 in/lb	50 in/lb
	~	[12.5 Nm]	[6.7 Nm]
	Max Moment M <sub>v</sub>	110 in/lb	50 in/lb
	y	[12.5 Nm]	[6.7 Nm]
	Max Moment M <sub>7</sub>	110 in/lb	50 in/lb
	-	[12.5 Nm]	[6.7 Nm]

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



8



## AGMS-1-4 Mini Powered Slide Built-In Air Cylinder



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



# AGMS-2-1 Mini Powered Slide

Built-In Air Cylinder



#### FEATURES AND BENEFITS

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder T-slot slide

Stroke:	0.5 in	[12.7 mm]	
Thrust Force @ 80 PS Extended: Retract:	<b>I [5.5 BAR]</b> 35 lbs 33 lbs	[155 N] [146 N]	
Recommended Speed:	2-12 in/sec [0.53m/se	ec]	
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/150°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Maximum Payload:	7 lbs	[3.2 kg]	
Material: High Strength, Aluminum Alloys, Bronze			
Weight:	4.2 oz	[120 g]	
Piston Diameter:	.750 in	[19 mm]	
January 2009 - PATEN	NTED Mad	le in the USA	

#### **MAXIMUM FORCES & MOMENTS**



		Julic	Dynamic
	Max Tensile T	80 lbs	34 lbs
		[355 N]	[151 N]
	Max Compressive C	80 lbs	34 lbs
<		[355 N]	[151 N]
(	Max Moment M <sub>x</sub>	35 in/lb	19 in/lb
	~	[3.9 Nm]	[2.2 Nm]
	Max Moment M <sub>v</sub>	35 in/lb	19 in/lb
	y	[3.9 Nm]	[2.2 Nm]
	Max Moment M <sub>7</sub>	35 in/lb	19 in/lb
	2	[3.9 Nm]	[2.2 Nm]

Ctatic

Dynamic

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.





## AGMS-2-1 Mini Powered Slide Built-In Air Cylinder



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594311info@AGI-Automation.com • www.AGI-Automation.com



# AGMS-2-2 Mini Powered Slide

Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder T-slot slide

Stroke:	1 in	[25.4 mm]	
Thrust Force @ 80 PS Extended: Retract:	<b>I [5.5 BAR]</b> 35 lbs 33 lbs	[155 N] [146 N]	
Recommended Speed:	2-12 in/sec [0.53m/se	ec]	
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]	
<b>Temperature Range:</b> Low/High	-20°/150°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Maximum Payload:	13 lbs	[5.9 kg]	
Material: High Strength, Aluminum Alloys, Bronze			
Weight:	5.6 oz	[160 g]	
Piston Diameter:	.750 in	[19 mm]	
January 2009 - PATEN	NTED Mad	e in the USA	

### MAXIMUM FORCES & MOMENTS



		Static	Dynamic
	Max Tensile T	140 lbs	60 lbs
		[622 N]	[266 N]
	Max Compressive C	140 lbs	60 lbs
		[622 N]	[266 N]
,	Max Moment M <sub>x</sub>	70 in/lb	30 in/lb
	~	[8 Nm]	[3.4 Nm]
	Max Moment M <sub>v</sub>	70 in/lb	30 in/lb
	у	[8 Nm]	[3.4 Nm]
	Max Moment M <sub>7</sub>	70 in/lb	30 in/lb
	2	[8 Nm]	[3.4 Nm]

Ctatic

Dynamic

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



12 American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGMS-2-2 Mini Powered Slide Built-In Air Cylinder



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594313info@AGI-Automation.com • www.AGI-Automation.com



# AGMS-2-3 Mini Powered Slide

Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder T-slot slide

Stroke:	1.5 in	[38.1 mm]
Thrust Force @ 80 PS Extended: Retract:	<b>I [5.5 BAR]</b> 35 lbs 33 lbs	[155 N] [146 N]
Recommended Speed:	2-12 in/sec [0.53m/se	ec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/150°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Maximum Payload:	24 lbs	[10.8 kg]
Material: High Streng Bronze	gth, Alumir	num Alloys,
Weight:	6.8 oz	[193 g]
Piston Diameter:	.750 in	[19 mm]
January 2009 - PATEN	NTED Mad	le in the US/



#### **MAXIMUM FORCES & MOMENTS**

Max Tensile T	180 lbs	77 lbs
	[800 N]	[342 N]
Max Compressive C	180 lbs	77 lbs
	[800 N]	[342 N]
Max Moment M <sub>x</sub>	70 in/lb	34 in/lb
X	[8 Nm]	[3.8 Nm]
Max Moment M <sub>v</sub>	70 in/lb	34 in/lb
у	[8 Nm]	[3.8 Nm]
Max Moment M <sub>7</sub>	70 in/lb	34 in/lb
2	[8 Nm]	[3.8 Nm]
	Max Tensile T Max Compressive C Max Moment M <sub>x</sub> Max Moment M <sub>y</sub> Max Moment M <sub>z</sub>	Max Tensile T180 lbs [800 N]Max Compressive C180 lbs [800 N]Max Moment Mx70 in/lb [8 Nm]Max Moment My70 in/lb [8 Nm]Max Moment Mz70 in/lb [8 Nm]Max Moment Mz70 in/lb [8 Nm]

Ctatic

Dynamic

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



**14 American Grippers, Inc.** 171 Spring Hill Road, Trumbull, CT 06611 **Tel:** 203-459-8345 • **Fax:** 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGMS-2-3 Mini Powered Slide Built-In Air Cylinder



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594315info@AGI-Automation.com • www.AGI-Automation.com



# AGMS-2-4 Mini Powered Slide

Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

#### **SPECIFICATIONS**

Design: Built-in air cylinder T-slot slide

Stroke:	2 in	[50.8 mm]
Thrust Force @ 80 PS Extended: Retract:	<b>I [5.5 BAR]</b> 35 lbs 33 lbs	[155 N] [146 N]
Recommended Speed:	2-12 in/sec [0.53m/se	ec]
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]
<b>Temperature Range:</b> Low/High	-20°/150°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Maximum Payload:	30 lbs	[13.6 kg]
Material: High Streng Bronze	gth, Alumir	num Alloys,
Weight:	8.4 oz	[240 g]
Piston Diameter:	.750 in	[19 mm]
January 2009 - PATEN	NTED Mad	e in the USA

### MAXIMUM FORCES & MOMENTS



		วเลแต	Dynamic
	Max Tensile T	250 lbs	108 lbs
		[1112 N]	[800 N]
	Max Compressive C	250 lbs	108 lbs
х		[1112 N]	[800 N]
Y	Max Moment M <sub>x</sub>	120 in/lb	62 in/lb
	X	[8 Nm]	[7 Nm]
	Max Moment M <sub>v</sub>	120 in/lb	62 in/lb
	у	[8 Nm]	[7 Nm]
	Max Moment M <sub>z</sub>	120 in/lb	62 in/lb
	-	[8 Nm]	[7 Nm]

Ctatic

Dynamic

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



**16** American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGMS-2-4 Mini Powered Slide Built-In Air Cylinder



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594317info@AGI-Automation.com• www.AGI-Automation.com



# **AGS-4** Powered Slide

**Built-In Air Cylinder** 



#### **FEATURES AND BENEFITS**

- Compact lightweight unit with built-in air cylinder.
- Linear ball bearings ride on precision hardened ground steel shafts.
- Units are permanently lubricated.
- Pistons seals are U-Cup type for long service life.
- Aluminum body and end blocks contain tapped holes and dowel pin holes for precision mounting or fixturing.
- Custom mounting holes and air ports can be added. Please consult factory.
- Main body or end blocks can be anchored due to the 1/16" height clearance.
- Standard built-in stroke adjustment for precise repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Series AGS is fully field repairable for cost savings and minimum down time. Repair kits are available for repairs or maintenance.

#### **SPECIFICATIONS: AGS-4**

Design: Built-in air cylinder, linear bearings on steel hardened shafts Stroke: 1 to 4 in [25.4 mm to 101 mm] Thrust Force @ 80 PSI [5.5 BAR]

25 lbs [111 N]

kecommenaea	
Speed:	2-14 in/sec
	[0.535 m/sec]

**Pressure Range:** Low/High 20-120 PSI [1.4-8 BAR]

#### **Temperature Range:**

Low/High	-20°/150°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Maximum Payload:	25 lbs	[11.3 kg]	
Material: High Strength, Aluminum Alloys, Steel Components			
Weight:	3.5 lbs	[1.6 kg]	
Piston Diameter:	.750 in	[19 mm]	

#### SPECIFICATIONS: AGS-4-X



Max Te Max Co Max M Max M Max M

#### PAYLOAD DATA

nsile T ompressive C oment M <sub>x</sub> oment M <sub>y</sub> oment M <sub>z</sub>	90 lbs 90 lbs 220 in/lb 220 in/lb 220 in/lb	[400 N] [400 N] [25 Nm] [25 Nm] [25 Nm]	Deflection @ Max load 0.00 Maximum Payload (25 lbs) Recommended load for smooth operation.	13
	TIC	м 	- L → F M	

 $\checkmark$ 

**0** 

Shock Absorbers and Flow are recommended.

#### **HOW TO ORDER**



\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08

January 2009 - PATENTED Made in the USA

18 American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGS-4 Powered Slide Built-In Air Cylinder



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594319info@AGI-Automation.com • www.AGI-Automation.com



# **AGS-5** Powered Slide

Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- Compact lightweight unit with built-in air cylinder.
- Linear ball bearings ride on precision hardened ground steel shafts.
- Units are permanently lubricated.
- Pistons seals are U-Cup type for long service life.
- Aluminum body and end blocks contain tapped holes and dowel pin holes for precision mounting or fixturing.
- Custom mounting holes and air ports can be added. Please consult factory.
- Main body or end blocks can be anchored due to the 1/16" height clearance.
- Standard built-in stroke adjustment for precise repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Series AGS is fully field repairable for cost savings and minimum down time. Repair kits are available for repairs or maintenance.

#### **SPECIFICATIONS: AGS-5**

Design: Built-in air cylinder, linear bearings on steel hardened shafts Stroke: 5 in

#### Thrust Force @ 80 PSI [5.5 BAR]

		-
	50 lbs	[222 N]
Recommended		
Speed:	2-14 in/s	sec
-	[0.535	m/sec]

Pressure Range:	
.ow/High	20-120 PSI [1.4-8 BAR]

#### **Temperature Range:**

Low/High	-20°/150°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Maximum Payload:	50 lbs	[22.6 kg]	
Material: High Strength, Aluminum Alloys, Steel Components			
Weight:	6.5 lbs	[3 kg]	
Piston Diameter:	1.0 in	[25 mm]	

#### SPECIFICATIONS: AGS-5-X

**Custom Stroke:** X= 0 to 5 in [XXX mm] All Other Specifications: Same As Above

Max Tensile T Max Compressive Max Moment M<sub>x</sub> Max Moment M<sub>V</sub> Max Moment M<sup>2</sup>

#### PAYLOAD DATA

c	150 lbs 150 lbs 550 in/lb 550 in/lb 550 in/lb	[667 N] [667 N] [62 Nm] [62 Nm] [62 Nm]	Deflection @ Max load ( Maximum Payload (50 l Recommended load for smooth operation.	).003 bs)
	TIC	м 		



Shock Absorbers and Flow are recommended.

#### **HOW TO ORDER**



\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08

January 2009 - PATENTED Made in the USA

20 American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGS-5 Powered Slide Built-In Air Cylinder



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594321info@AGI-Automation.com • www.AGI-Automation.com



# AGS-6 Powered Slide

Built-In Air Cylinder



#### **FEATURES AND BENEFITS**

- Compact lightweight unit with built-in air cylinder.
- Linear ball bearings ride on precision hardened ground steel shafts.
- Units are permanently lubricated.
- Pistons seals are U-Cup type for long service life.
- Aluminum body and end blocks contain tapped holes and dowel pin holes for precision mounting or fixturing.
- Custom mounting holes and air ports can be added. Please consult factory.
- Main body or end blocks can be anchored due to the 1/16" height clearance.
- Standard built-in stroke adjustment for precise repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Series AGS is fully field repairable for cost savings and minimum down time. Repair kits are available for repairs or maintenance.

#### **SPECIFICATIONS: AGS-6**

Design: Built-in air cylinder, linear bearings on steel hardened shafts

Stroke: 1-6 in

Re

Sp

#### Thrust Force @ 80 PSI [5.5 BAR]

	80 lbs	[355 N]
commended	2 14 : /-	
eea:	2-14 IN/S	ec
	[0.535	m/sec]

_	
Pressure Range:	
.ow/High	20-120 PSI [1.4-8 E

#### Temperature Range:

Low/High	-20°/150°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Maximum Payload:	100 lbs	[45.3 kg]	
Material: High Strength, Aluminum Alloys, Steel Components			
Weight:	12 lbs	[5.5 kg]	
Piston Diameter:	1.25 in	[31.7 mm]	

#### **SPECIFICATIONS: AGS-6-X**



Max Tensile T220 lbsMax Compressive C220 lbsMax Moment Mx1000 inMax Moment My1000 inMax Moment Mz1000 in

#### **PAYLOAD DATA** 220 lbs [980 N] Do

220 lbs [980 N] 1000 in/lb[113 Nm] 1000 in/lb[113 Nm] 1000 in/lb[113 Nm] Deflection @ Max load 0.003 Maximum Payload (100 lbs) Recommended load for smooth operation.





#### **HOW TO ORDER**

AR1



NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08

January 2009 - PATENTED Made in the USA

**22** American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



AUTOMATION COMPONENTS

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 23 info@AGI-Automation.com • www.AGI-Automation.com

### AGS-6 Powered Slide Built-In Air Cylinder



# **AGT-2** Powered Slide

Linear Thruster



#### FEATURES AND BENEFITS

- Floating piston rod coupling eliminates cylinder binding.
- Compact, lightweight unit with replaceable air-cylinder.
- Units are permanently lubricated.
- Optional stroke adjustment for precise, repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Aluminum body end blocks contain taped holes and dowel pin holes for precision mounting or fixturing.
- Standard end plate to stop shaft vibrations.

#### **SPECIFICATIONS**

Design:	Replaceable	e air c	ylinder, liı	near
	bearings or	n stee	l hardene	d shaft

Stroke:	4 in max.	(1" increments)
	[100 mm]	[25.4 mm]

#### Thrust Force @ 80 PSI [5.5 BAR]

30 lbs (multiply force factor by input pressure in PSI)

Extended:	20 lbs	[89 N]	
Retract:	19 lbs	[85 N]	

#### Recommended Speed:

1-40 in/sec

#### Pressure Range:

Low/High 20-120 PSI [1.4-8 BAR]

#### Temperature Range:

Low/High	-20°/150°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Deflection:	See Chart	
Maximum Payload:	5 lbs	[2.2 kg]
Material: High Streng Steel Comp	gth, Alumir onents	num Alloys,
Weight:	0.50 lbs + [0.23 kg +	0.05 lb/in 0.86 g/mm]
Shaft Diameter:	3/16 in	[5 mm]
Piston Diameter:	9/16 in	[14 mm]

## PAYLOAD FORCES



WARNING! Do not exceed mounting screw depth.

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**



\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

A Sensor Part # SNC08, SNQ08, SPC08, SPQ08

January 2009 - PATENTED Made in the USA

American Grippers, Inc. 171 Spring Hill Road, Trumbull, Ct 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@Agi-Automation.com • www.Agi-Automation.com





American Grippers, Inc.171 Spring Hill Road, Trumbull, Ct 06611Tel: 203-459-8345 • Fax: 203-452-594325info@Agi-Automation.com • www.Agi-Automation.com

### AGT-2 Powered Slide Linear Thruster



# **AGT-3 Powered Slide**

Linear Thruster



#### **FEATURES AND BENEFITS**

- Floating piston rod coupling eliminates cylinder binding.
- Compact, lightweight unit with replaceable air-cylinder.
- Units are permanently lubricated.
- Optional stroke adjustment for precise, repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Aluminum body end blocks contain taped holes and dowel pin holes for precision mounting or fixturing.
- Standard end plate to stop shaft vibrations.

#### **SPECIFICATIONS**

Design:	Replaceable	e air c	ylinder, l	linear
	bearings or	n steel	harden	ed shaft

Stroke:	6 in max.	(1" increments)
	[152 mm]	[25.4 mm]

#### Thrust Force @ 80 PSI [5.5 BAR]

30 lbs (multiply force factor by input pressure in PSI)

Extended:	44 lbs	[196 N]
Retract:	39 lbs	[174 N]

#### Recommended Speed:

1-40 in/sec

#### Pressure Range:

26

Low/High 20-120 PSI [1.4-8 BAR]

#### Temperature Range:

Low/High	-20°/150°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Deflection:	See Chart		
Maximum Payload:	10 lbs	[4.5 kg]	
Material: High Strength, Aluminum Alloys, Steel Components			
Weight:	1.50 lbs + 2 oz/in [.7 kg + 1.4 g/mm]		
Shaft Diameter:	3/8 in	[9.5 mm]	
Piston Diameter:	3/4 in	[19 mm]	

## PAYLOAD FORCES



WARNING! Do not exceed mounting screw depth.

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**



\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08

January 2009 - PATENTED Made in the USA



## AGT-3 Powered Slide Linear Thruster



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594327info@AGI-Automation.com• www.AGI-Automation.com



# **AGT-4** Powered Slide

Linear Thruster



#### **FEATURES AND BENEFITS**

- Floating piston rod coupling eliminates cylinder binding.
- Compact, lightweight unit with replaceable air-cylinder.
- Units are permanently lubricated.
- Optional stroke adjustment for precise, repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Aluminum body end blocks contain taped holes and dowel pin holes for precision mounting or fixturing.
- Standard end plate to stop shaft vibrations.

#### **SPECIFICATIONS**

Design:	Replaceable	air cy	/linder, lir	near
	bearings on	steel	hardened	l shaft

Stroke:	8 in max.	(1" increments)
	[203 mm]	[25.4 mm]

Thrust Force @ 80 PSI [5.5 BAR] 70 lbs (multiply force factor by

input pressure in PSI)

Extended:	88 lbs	[392 N]
Retract:	81 lbs	[360 N]
Recommended		

#### Speed:

**Pressure Range:** 

28

Low/High 20-120 PSI [1.4-8 BAR]

1-40 in/sec

#### Temperature Range:

Low/High	-20°/150°F	[-28°/80°C]
Side Play:	± 0.001	[.03 mm]
Deflection:	See Chart	
Maximum Payload:	25 lbs	[11.3 kg]
Material: High Streng Steel Comp	gth, Alumir onents	num Alloys,
Weight:	3.75 lbs + 2 [1.7 kg + 2	3 oz/in 6 g/mm]
Shaft Diameter:	1/2 in	[12.7 mm]
Piston Diameter:	1 1/16 in	[27 mm]



WARNING! Do not exceed mounting screw depth.

**LOOK!** More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**



\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08

January 2009 - PATENTED Made in the USA



### AGT-4 Powered Slide Linear Thruster



American Grippers, Inc.171 Spring Hill Road, Trumbull, CT 06611Tel: 203-459-8345 • Fax: 203-452-594329info@AGI-Automation.com • www.AGI-Automation.com



# **AGT-5 Powered Slide**

Linear Thruster



#### FEATURES AND BENEFITS

- Floating piston rod coupling eliminates cylinder binding.
- Compact, lightweight unit with replaceable air-cylinder.
- Units are permanently lubricated.
- Optional stroke adjustment for precise, repetitive operation.
- Proximity switches are available to monitor end of stroke position of the body.
- Optional shock absorbers can be ordered for smooth operation.
- Aluminum body end blocks contain taped holes and dowel pin holes for precision mounting or fixturing.
- Standard end plate to stop shaft vibrations.

#### **SPECIFICATIONS**

Design: Replaceable air cylinder, linear bearings on steel hardened shafts

Stroke:	12 in max. (1" increments)
	[304.8 mm] [25.4 mm]

#### Thrust Force @ 80 PSI [5.5 BAR]

140 lbs (multiply force factor by input pressure in PSI)

Extended:	1.76 lbs	[8 N]
Retract:	1.61 lbs	[7 N]

Retract:

#### Recommended Speed:

1-40 in/sec [XX-XX m/sec]

#### **Pressure Range:**

Low/High 20-120 PSI [1.4-8 BAR]

#### **Temperature Range:**

Low/High	-20°/150°F	[-28°/80°C]	
Side Play:	± 0.001	[.03 mm]	
Deflection:	See Chart		
Maximum Payload:	40 lbs	[18.2 kg]	
Material: High Strength, Aluminum Alloys, Steel Components			
Weight:	7.0 lbs + 6.7 oz/in [3.2 kg + 5.2 g/mm]		
Shaft Diameter:	3/4 in	[19 mm]	
Piston Diameter:	1 1/2 in	[38 mm]	

## **PAYLOAD FORCES**



WARNING! Do not exceed mounting screw depth.

LOOK! More Technical specifications for sensors on "Sensors Accessories" page.

#### **HOW TO ORDER**



\* NOTE: Proximity sensors are 8 mm diam., 12-30 VDC, 50 mA and come with 2 meter cable.

Sensor Part # SNC08, SNQ08, SPC08, SPQ08

#### January 2009 - PATENTED Made in the USA

30

American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 info@AGI-Automation.com • www.AGI-Automation.com



## AGT-5 Powered Slide Linear Thruster



American Grippers, Inc. 171 Spring Hill Road, Trumbull, CT 06611 Tel: 203-459-8345 • Fax: 203-452-5943 31 info@AGI-Automation.com • www.AGI-Automation.com



## Notes





# **AGE-1 Feed Escapement**

Built-in Air Cylinder



#### **FEATURES AND BENEFITS**

- Compact, Long Stroke Escapements made for separating and isolating individual parts from tracks, vibratory feeders or conveyors.
- Internal sequencing and cross porting make sure both rods are extended before either rod can retract, ensuring positive part feeding.
- Easy part jam clearing due to internal back pressure cross port design, this allows both rods to be retracted with the air off.
- Piston seals are U-CUP type for long service life.
- Hall effect sensors are available to monitor stroke position at any point in the stroke.
- Adjustable stroke on retraction.

#### **SPECIFICATIONS**

Design: Double Acting, Internal Sequencing				
Stroke Option: Adjustable St	1 in troke	25 mm		
Thrust Force: @80 psi Extend Force: Retract Force:	[5.5 BAR] 18 lb 10 lb	[80 N] [45 N]		
Time:	.35 Sec	[.35 sec]		
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]		
<b>Temperature Range:</b> Low/High	-20°/180°F	[-28°/80°C]		
Side Play:	± .002 in	± 0.06 mm		
Loading Capacity:				
Max Moment M <sub>x</sub>	Static 50 lbs [6 Nm]	<b>Dynamic</b> 5 lbs [0.6 Nm]		
Max Moment M <sub>y</sub>	50 lbs	5 lbs		
Max Moment M <sub>Z</sub>	50 lbs [6 Nm]	5 lbs [0.6 Nm]		

#### TYPICAL OPERATION:



AGI Escapements are two double acting cylinders that are cross ported and internally sequenced. A four way, two position valve is needed to operate this escapement. **\*Rods A and B must be allowed to extend to the end of it's stroke to operate**.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect Sensors are hard wired with a 20" pigtail. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



Material: High Strength, Aluminum Alloys, Bronze Weight: 8 oz [227 g]

				-
Piston	Diameter:	.563 in	[14 mi	m]

January 2009 - PATENTED Made in the USA





3



# **AGE-2 Feed Escapement**

Built-in Air Cylinder



#### **FEATURES AND BENEFITS**

- Compact, Long Stroke Escapements made for separating and isolating individual parts from tracks, vibratory feeders or conveyors.
- Internal sequencing and cross porting make sure both rods are extended before either rod can retract, ensuring positive part feeding.
- Easy part jam clearing due to internal back pressure cross port design, this allows both rods to be retracted with the air off.
- Piston seals are U-CUP type for long service life.
- Hall effect sensors are available to monitor stroke position at any point in the stroke.
- Adjustable stroke on retraction.

#### **SPECIFICATIONS**

Design: Double Actin	g, Internal	Sequencing
Stroke Option: Adjustable St	1.25 in troke	31.7 mm
Thruct Force @90 pc		
Extend Force: wou psi	[5.5 DAN]	[155 N]
Retract Force	33 lb	[146 N]
-	25.6	
lime:	.35 Sec	[.35 sec]
Pressure Range:		
Low/High	20-120 PSI	[1.4-8 BAR]
Temperature Range:		
Low/High	-20°/180°F	[-28°/80°C]
Side Play:	± .002 in	± 0.06 mm
Loading Capacity:		
5.7	Static	Dynamic
Max Moment M <sub>x</sub>	150 lbs	13 lbs
ň	[11.3 Nm]	[2.8 Nm]
Max Moment M <sub>v</sub>	150 lbs	13 lbs
y	[11.3 Nm]	[2.8 Nm]
Max Moment M <sub>7</sub>	150 lbs	13 lbs
<u> </u>	F	To o 1



Material: High Strength, Aluminum Alloys, Bronze Weight: 12 oz [340 g]

5		-	5-
Piston Diameter:	.750 in	[19	mm]

January 2009 - PATENTED Made in the USA

#### TYPICAL OPERATION:



AGI Escapements are two double acting cylinders that are cross ported and internally sequenced. A four way, two position valve is needed to operate this escapement. **\*Rods A and B must be allowed to extend to the end of it's stroke to operate**.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect Sensors are hard wired with a 20" pigtail. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3





5



# **AGE-3 Feed Escapement**

Built-in Air Cylinder



#### **FEATURES AND BENEFITS**

- Compact, Long Stroke Escapements made for separating and isolating individual parts from tracks, vibratory feeders or conveyors.
- Internal sequencing and cross porting make sure both rods are extended before either rod can retract, ensuring positive part feeding.
- Easy part jam clearing due to internal back pressure cross port design, this allows both rods to be retracted with the air off.
- Piston seals are U-CUP type for long service life.
- Hall effect sensors are available to monitor stroke position at any point in the stroke.
- Adjustable stroke on retraction.

#### **SPECIFICATIONS**

Design: Double Acting, Internal Sequencing				
<b>Stroke</b> Option: Adjustable St	1.56 in troke	39 mm		
Thrust Force: @80 psi Extend Force: Retract Force:	[5.5 BAR] 60 lb 52 lb	[270 Kg] [231 Kg]		
Time:	.35 Sec	[.35 sec]		
<b>Pressure Range:</b> Low/High	20-120 PSI	[1.4-8 BAR]		
Temperature Range: Low/High	-20°/180°F	[-28°/80°C]		
Side Play:	± .002 in	± 0.06 mm		
Loading Capacity:				
Max Moment M <sub>X</sub>	Static 230 lbs	<b>Dynamic</b> 24 lbs		
	[24 Nm]	[2.6 Nm]		
Max Moment My	230 lbs [24 Nm]	24 lbs [2.6 Nm]		
Max Moment M <sub>z</sub>	230 lbs	24 lbs		

#### TYPICAL OPERATION:



AGI Escapements are two double acting cylinders that are cross ported and internally sequenced. A four way, two position valve is needed to operate this escapement. **\*Rods A and B must be allowed to extend to the end of it's stroke to operate**.

#### **HOW TO ORDER**

When ordering, please specify: Design/Model Number and Options.



\* NOTE: Hall Effect Sensors are hard wired with a 20" pigtail. Sensor Part # SHN01, SHP01, SHNQ3, SHPQ3



[24 Nm] [2.6 Nm]

Material: High Strength, Aluminum Alloys, Bronze Weight: 1 lb [0.45 Kg]

Piston Diameter: 1 in [25 mm]	5		-	5-
	Piston Diameter:	1 in	[25 m	m]

January 2009 - PATENTED Made in the USA



## AGE-3 Feed Escapement Built-in Air Cylinder



7



## AGMS Single Finger Escapement Built-in Air Cylinder



#### **FEATURES AND BENEFITS**

- T-Slot bearing support for the carriage and end plate offers superior load bearing performance throughout the stoke.
- Standard built-in stroke adjustment and stroke lock for precise, repetitive operation.
- Compact, lightweight unit with built-in cylinder.
- Piston seals are U-CUP type for long service life.
- Hall Effect sensors are available to monitor stroke position.
- Multiple mounting surfaces on the body and endplate with threaded and counterbored holes for easy mounting choices.

For detailed product specifications and CAD drawings, please visit our website at www.AGI-Automation.com




# AGO Series AGC Series

Automat on Components



# AGO Load Limiter See: www.agi-automotion.com for full data



## **FEATURES AND BENEFITS**

- Dynamically Variable Trip Points
- High Reliability
- Quick Reaction Time
- Monitors Performance Readiness
- Load Limiter Becomes Compliant

Model	Torque Trip Point	Moment Trip Point	Mass	Diameter	Profile
	N-m	N-m	kg	mm	mm
	(in-lb)	(in-lb)	(lb)	(in)	(in)
AGO-1	.28-1.5	.31-1.5	.11	40	27
	(2.5-13.5)	(2.7-13.2)	(.24)	(1.6)	(1.1)
AGO-2	1.0-6.4	1.0-6.4	0.26	63.5	32
	(9-56)	(9-56)	(0.56)	(2.5)	(1.2)
AGO-3	2.2-14.0	2.6-11.8	0.29	71	35
	(19-124)	(23-104)	(0.65)	(2.8)	(1.3)
AGO-4	5.3-30.4	4.1-20.3	0.45	83	37
	(47-270)	(36-180)	(0.99)	(3.3)	(1.4)
AGO-5	7.5-45.2	5.9-32.4	0.68	97	43.5
	(66-400)	(52-287)	(1.5)	(3.8)	(1.7)

## **ROBOTS SAFELY CRASH WITH PROTECTION**

The AGO series Pneumatic Collision Sensors features seven new models that are suited for a wide variety of applications to increase production.

There are many names for the robotic safety devices, crash protectors, collision sensors, EOAT load limiter and so on. They all have the same purpose and that's to minimize or completely prevent damage to robot and tooling.

The AGO unit mounts between the robot and the tooling to protect them in an overload condition or collision. The AGI pneumatically actuated load-limiter has dynamically infinite variable breakaway points. The moment trip point settings can be controlled by air pressure and is complaint in the X, Y and Z axes and rotational.

Pneumatic pressure can be added to increase moment capacity for high-interia motions and reduced when low-interia moves are needed. A regulated air supply provides positive, variable pressure to hold the load rigid during normal operation. At impact, the air chamber seal is opened and becomes compliant, while a pressure switch signal is immediately sent to the system controller or robot's E-stop to shut down the system. Precise locating components are used to ensure that it repeats back to its original position with less than .001 inch.

The AGI robotic collision protector, production and assembly lines run longer, expensive robots and tools are protected and costly system repairs are drastically reduced on end of arm tooling.

AGI supplies a complete range of sophisticated automation products that include, Pneumatic parallel grippers, rotary actuators, thrusters, linear actuator slides, mini slides, tool changers, overload devices. Available in imperial and metric versions for flexibility of design for a world market.

For more information on this product, send for a FREE catalog today. For immediate assistance, call AGI, (203) 459-8345 or visit our web site at www.agi-automation.com



# AGC Tool Changer System See: www.agi-automotion.com for full data



#### FEATURES AND BENEFITS

- Fail Safe
- Handles High Moments and Extremely High Repeatability
- Low Deflection
- Coupling Window

Model	Moment load graph	Repeat- ability X&Y	Repeat- ability Z	Weight	Profile	Diameter	User Electri- cal Lines	Pneumatic Ports
AGC-20	in-lb N-m	± .025 mm ± .001 in	± .025 mm ± .001 in	0.40 kg 0.91 lb	46.50 mm 1.83 in	60 mm 2.3 in	18 @ 5 Amp each	(6) M5
AGC-40	in-lb N-m	± .025 mm ± .001 in	±.025 mm ±.001 in	1.88kg 4.14 lb	63 mm 2.48 in	101.5 mm 4.0 in	22 @ 5 Amp each	(8) 1/8" NPT

# **ROBOTIC TOOL CHANGERS OFFER IMPROVED PRODUCTION AND SAFETY.**

The AGI robotic tool changer provides the flexibility to automatically changed end-effectors, as part of improving production cycles in a given cell. A robot will use a pneumatic gripper to pick up and position a part, after that it exchanges the gripper for a grinder. When the grinder is complete, the robot drops of the tool and reattaches the gripper, so it can remove the piece from its fixture and pick up another part.

Another common application is here a robot uses a single end effector for a given product run, only changing every couple of hours, so tool changers can both cut costs and increase throughput.

Routine maintenance is another application in which tool changers help reduce the down time. The tool changer justifies its expense because end effectors can be swapped out in a matter of seconds, as opposed to hours so production can continue.

Safety is key in any factory environment. AGI's pneumatic Tool Changer are equipped with a fail safe locking mechanism that will not drop your part even if air pressure fails. The locking mechanism relies on a pneumatically driven piston that forces three cam fingers into a steel ring in the tool-side piece, both locking it in place and clamping the two pieces together. The cam geometry ensures the robot- and tool-side do not come apart in to event of lost air pressure.

The pneumatically actuated robotic tool changer provides the flexibility to automatically change grippers or other peripheral end effector tooling. AGI offers seven different sizes of Tool-Changers, ranging from 1" in diameter for lab use to 10" in diameter. Tool Changers handle high load capacities up to 6000 in-lbs and a repeatability of + 0.01. Tool Changers (Robot side and Tool side) that have been design to connect electrical contacts and Pneumatic ports.

AGI supplies a complete range of sophisticated automation products that include, Pneumatic parallel grippers, rotary actuators, thrusters, linear actuator slides, mini slides, tool changers, overload devices. Available in imperial and metric versions for flexibility of design for a world market.

For more information on this product, send for a FREE catalog today. For immediate assistance, call AGI, (203) 459-8345 or visit our web site at www.agi-automation.com



# Notes

Inductive Sensors Hall Effect Sensors Quick Disconnect Cables



1



#### **INDUCTIVE SENSORS**



Picoprox and Picofast are registered trademarks of TURCK

Ripple	<10%.
Differential Travel (Hysteresis)	1-15% (5% typ.)
Voltage Drop Across Conducting Sensor	<1.8 V at 100mA
Trigger Current for Overload protection	>120mA
Continous Load Current	<100mA
Off-State (Leakage) Current	<10mA
No-Load Current	5.5-9.5 mA
Time Delay Before Availability	<8.0 ms
Power-On False Pulse Suppression	Incorporated

Reverse Polarity Protection	Incorporated
Wire-Break Protection	Incorporated
Transient Protection	1 kV, 0.1 ms, 1kO
Operating Temperature	-25C to + 70C (-13F to + 158F)
Enclosure	Meets NEMA 1,3,4,6,13
	and IEC IP 67
Shock	30 g, 11 ms
Vibration	55 Hz, 1 mm Amplitude
	in all 3 Planes
Repeatability	<2% of rated Operating Distance
LED Function	Red: Output Energized

**QUICK DISCONNECT CABLES** 

M8×1

t

378 9.6

276

48×1 ø.<u>378</u> 9.6

#### NPN Wiring Diagram (Sinking)





Conductor Colors:

\_ . .... \_





**PNP Wiring Diagram (Sourcing)** 

## HALL EFFECT SENSORS (SOLID SATE)



**NOTE:** Maximum torque on set screw is .170 N-m (1.5 in-lbs.) Do not overtorque.

Output Type	. Current Sinking or Sourcing
Input Voltage	5 to 24 V DC
Input Current	. 25 mA max.
"ON" Voltage Drop	
Sinking	0.4 Volts max.
Sourcing	1.5 Volts max.
Output Current	. 25mA max.
Power Dissapation	. 300 mW max.
Turn ON Time	. 1 μ Seconds
OFF State Leakage	. 10 μA max.
Temperature Range	-25° to =85°C
Logic	Normally Open
2	

#### Sourcing (PNP) Output









# **ORDERING INFORMATION**

- BY MAIL: AGI, 171 Spring Hill Road, Trumbull, CT 06611
- BY PHONE: (203) 459-8345
  - BY FAX: (203) 452-5943

BY EMAIL: amerigrip@aol.com

### **TERMS AND CONDITIONS**

METHOD OF SHIPMENT:	U.P.S Ground or specified by customer.		
TERMS:	NET 30 to established accounts, 2% discount 10 days, F.O.B. Trumbull, CT.		
MINIMUM ORDER:	\$50.00 minimum order.		
PRICING:	All prices are subject to change without notice.		
RETURNED GOODS:	A return authorization number (RA#) must be obtained prior to returning merchandise for replacement or repair. There will be a 20% restocking charge applied to items authorized for return.		
CLAIMS:	Claims of shortages, pricing errors, or erroneous charges should be presented within 10 (ten) days of receipt of goods.		

### LIMITED WARRANTY

All American Grippers Inc. (AGI) product(s) are warranted to be free of defects in materials and workmanship for a period of one year of shipment from the factory. American Grippers Inc. (AGI) warranty is limited to repairing or replacing product(s), at it's option, F.O.B. the factory, upon American Grippers Inc. (AGI) inspection. American Grippers Inc. (AGI) warranty requires written permission prior to returning product for warranty inspection purpose. This warranty shall not apply to any product(s), which has been subject to improper installation, tampering, modification, abuse, operating conditions or application. Apart from the above warranty, these express warranties are in lieu of and exclude all other representations made–both expressed and, or implied. There are no warranties of merchantability of fitness for a particular purpose for products covered by these terms and conditions, which extend beyond the description of the face hereof. Governing Law: The sale and purchase of product(s) covered hereby and all terms and conditions hereof shall be governed by the law of Connecticut. American Grippers Inc. (AGI) reserves the right to change specifications, design and prices without prior written notice.



# Notes